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#### LSHF CABLES

Fire is a complex and emotive subject, the consequences of fire can be catastrophic.

The nature of organic material used in the cable manufacture of cables and possible installation conditions in areas of the fire risk can lead to a situation where cables may contribute to the spread of fire, emission of smoke and release of combustion products injurious to equipment and human health.

In power stations, hospitals, theatres, hotels and other large public buildings, the loss of visibility caused by smoke evolved from burning cable materials can cause panic and create serious problems when evacuating personnel.

Location of the fire source and fire fighting are also greatly hampered by smoke. Additionally the presence of corrosive gases in the smoke result in damage and failure of sensitive electrical equipment and may initiate long term deterioration of structures, as well as being injurious to the health of personnel even after short exposure.

Awareness of this situation has lead to the development of new cable technologies and introduction by major cable users of cable types with low emission of smoke, corrosive and toxic fumes and reduced flame propagation properties.

In considering cable systems with improved fire performance characteristics it is useful to first consider the various aspects of the effect of fire on a cable:

- Propagation of fire along cable runs
- Evolution of smoke leading to obstruction of exits
- Evolution of acid gas leading to corrosion of equipment
- Evolution of toxic fumes leading to personal injury

LSHF cables use special formulation based on non-halogenated polymers in order to restrict the generation of smoke as much as possible. Materials are carefully selected and the compounds carefully designed in order to ensure the best performance of the external sheaths, which are directly exposed to fire.

LSHF Cables manufactured by Riyadh Cables group have been designed to offer improved performance in areas where smoke and fume emission in the event of a fire would cause particular problems. Compounds used in LSHF cables do not contain halogen hence, do not emit halogenated acids when burnt which help in minimizing the total cost of the damage caused by fire and generate little smoke when burned. Furthermore, the rate at which this low level of smoke is released, is very much slower than that of PVC or similar halogenated polymers.

LSHF Cables manufactured by Riyadh Cables have controlled limits on smoke evolution, when assessed by burning samples of cables in a 3 meter cube smoke chamber as per IEC 61034. Generally these cables combine the properties of low corrosive gas emission and low toxic gas emission as they are essentially halogen free when assessed by IEC 60754-1 and IEC 60754-2.



#### **PURPOSE**

The purpose of the test is to determine the resistance to flame propagation for single vertical cables.

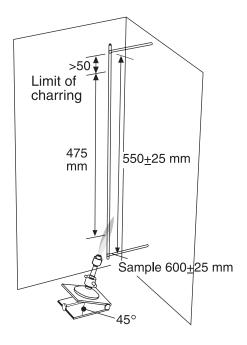
This test is not suitable for small wires with solid conductor having a diameter less than 0.8 mm or stranded conductors less than 0.5 mm<sup>2</sup> because the conductor melts before the test is completed. (See IEC 60332-1-2)

#### **EQUIPMENT**

- 1. Enclosure
- 2. Burner
- 3. Wedge (45°)
- 4. A verticle adjustable jig
- 5. Matches
- 6. Ruler
- 7. Stop-watch

This test is to be conducted in a 3-sided enclosure (300mm wide, 450 mm deep and 1200 mm high) with open front and closed top and bottom. A 1 kW flame produced by a propane burner with adjustable air and gas flow is used.

(This design of the burner is described in IEC 60695-11-2



#### **CALIBRATION**

The burner is calibrated by adjusting the flame to about 180 mm and the inner blue cone to 55 mm. The temperature increase is measured 95 mm above the top of the burner by using a thermocouple in a copper slug. The time for the temperature from  $100^{\circ}$ C to  $700^{\circ}$ C should be 45 s.





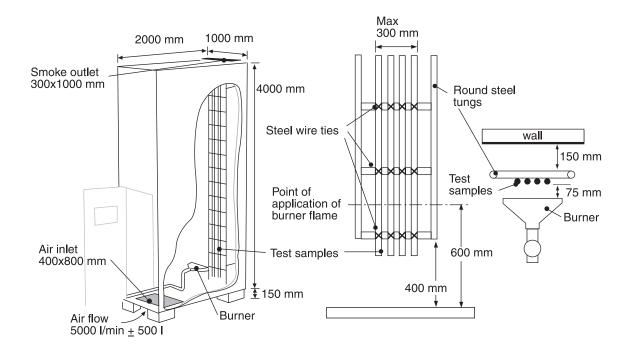
#### **PURPOSE**

This standard describes a method of type approval testing to define the ability of bunched cables to restrain flame propagation in defined conditions regardless of their application, i.e. power, telecommunications (including data transmission and optical fibre cables), etc.

Three categories (A, B and C) are defined and distinguished by test duration and the volume of non-metallic material of the sample under test. Two methods of mounting (designations F/R and F) are application to category A. Only designation F applies to categories B and C.

#### **EQUIPMENT**

- 1. Fire test rig
- 2. Ladder
- 3. Ignition source





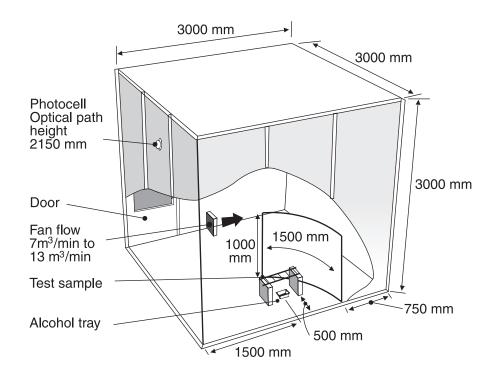
## SMOKE DENSITY 3 M TEST CUBE (IEC 61034)

#### **PURPOSE**

The measurement of smoke density is an important aspect in the evaluation of the burning performance of electric cables as it is related to the evacuation of persons and accessibility for fire-fighting. The standard describe measurements of smoke emission when electric cables are burned horizontally. The light transmittance for flaming and smouldering conditions can be used when comparing different cables.

#### **EQUIPMENT**

- 1. Cube enclosure
- 2. Photometric system
- 3. Fire source
- 4. Smoke mixer







## ACIDITY (pH) AND CONDUCTIVITY (IEC 60754-2)

## TEST ON GASES EVOLVED DURING COMBUSTION OF ELECTRIC CABLES

#### **PURPOSE**

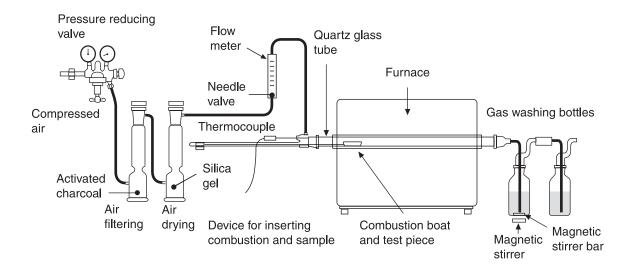
The purpose of this test is to determine the pH and conductivity of gases evolved during the combustion of materials taken from electric cables as a function of temperature.

#### PRINCIPLE OF OPERATION

A predetermined quantity of the test material is burned in a tube furnace. The evolved gases are trapped by bubbling through bottles filled with distilled or demineralized water. The acidity is measured by determination of pH value. The conductivity of the solution is also measured.

#### **EQUIPMENT**

- 1. Test apparatus
- 2. pH meter
- 3. Conductivity meter
- 4. Analytical balance
- 5. Computer containing a measuring program
- 5. Deionized water

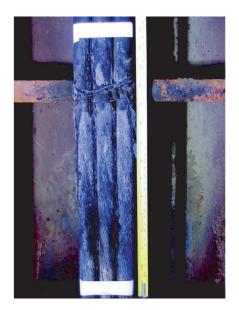








Fire test in progress



Completion of fire test (The charred portion is less than the specified requirement)



#### INTRODUCTION

This catalogue contains technical information on 450/750 Volts single core thermosetting insulated non-sheathed wires to BS EN 50525-3-41 and 600/1000 Volt LSHF Cables of Armoured and Un-armoured type to IEC 60502-1.

#### **CONDUCTORS**

Conductors shall be of plain annealed copper for wires as per BS EN 50525-3-41 and shall be of Copper or Aluminium for  $0.6/1~\rm kV$  cables. Conductors shall be in accordance with IEC 60228 .

#### **INSULATION**

Insulation material shall be Type EI 5 as per BS EN 50363-5 and thickness of insulation shall be as BS EN 50525-3-41 for 450/750 V Wires. For 0.6/1 kV Cables, insulation material and thickness shall be as per IEC 60502-1 as the case may be.

#### 0.6/1 kV CABLES:

#### ASSEMBLY:

Two, three, four or five core cables shall be laid-up together with suitable non-hygroscopic fillers. Assembly shall be bedded with an extruded layer of LSHF material. In case of non-armoured cables, this layer may be omitted if the outer shape of cable of remains practically circular.

#### COLOUR CODE

Colour code (1) is followed by all utilities in the Middle East and colour of insulation is as mentioned below. However, cables as per colour code (2) mentioned below is also provided based on customer request.

#### Colour code (1)

1 Core: Red or Black
2 Core: Red, Black
3 Core: Red, Yellow, Blue
4 Core: Red, Yellow, Blue, Black
5 Core: Red, Yellow, Blue, Black, Green
Above 5 cores: Black Cores with White numerals

#### Colour code (2)

1 Core: Brown or Blue 2 Core: Brown, Blue 3 Core: Brown, Black, Grey 4 Core: Blue, Brown, Black, Grey

5 Core: Green/Yellow, Blue, Brown, Black, Grey Above 5 cores: Black Cores with White numerals

#### ARMOUR:

Armour shall be of Galvanized steel wires applied helically over LSHF bedding in accordance with IEC 60502. Single core cables shall be Aluminium wire armoured. Also, Double steel tape armour as per IEC 60502-1 can be provided based on specific requirement.

#### **OUTER SHEATH:**

Outer sheath shall be extruded LSHF Type ST8 as per IEC 60502 . Thickness of outer sheath shall be as per IEC 60502-1 as per the requirement.

#### FIRE PERFORMANCE:

450/750 volt wires shall meet flame test requirements of IEC 60332-1-2 0.6/1 kV cables shall meet flame test requirements of IEC 60332-3-24 (Category C).

#### Cross-linked Insulating Compound Having Low Emission of Corrosive Gases

STANDARD: BS EN 50525-3-41 450/750 VOLTS

### Particulars & Guarantees Relating to Cross-linked Insulating Compound EI 5 (BSEN 50363-5)

SL. NO.	DESCRIPTION	UNIT	GUARANTEED PARTICULARS
1	Tensile Strength and Elongation at break : Minimum Tensile Strength Minimum Elongation at break	N/mm² %	10 125
2	Properties after ageing for specified period at specified temperature followed by tensile strength and elongation at break test Number of days ageing Ageing temperature Tensile Strength after ageing: Minimum value Maximum variation Elongation at break after ageing: Minimum value Minimum value Minimum value	°C N/mm² % %	7 135 ± 2 - 30 - 30
3	Low temperature bend test: Temperature at which specimen shall not crack	°C	-15 ± 2
4	Low temperature elongation test: Test temperature Minimum Elongation	°C %	-15 ± 2 30
5	Low temperature impact test: Temperature at which specimen shall not crack	°C	- 5
6	Ozone resistance test Temperature at which specimen shall not crack Duration Ozone Concentration	°C hours ppm	25 ± 2 24 250 to 300
6a	Alternate Ozone resistance test (Low Concentration) Temperature at which specimen shall not crack Duration Ozone Concentration	°C hours ppm	40 ± 2 72 2 ± 0.5
7	Hot Set Test Test temperature Time under Load Mechanical Stress Maximum elongation under Load Maximum permanent elongation after cooling	°C minutes N/mm² % %	200 ± 3 15 0.2 100 25
8	Pressure test at high temperature: Force exerted by the blade with a k value of 1.0 Duration of heating under load Test temperature Maximum indentation	BSEN 6 °C %	0811-508 100 ± 2 50
9	Acidic (corrosive) gases evolved : Level of HCL pH (minimum) Conductivity (maximum) (μS/mm)	% BSEN 50267 BSEN 50267	< 0.5 4.3 10



#### XLPE INSULATION

STANDARD: IEC 60502-1

### PARTICULARS & GUARANTEES RELATING TO XLPE INSULATION

SL. NO.	DESCRIPTION	UNIT	GUARANTEED PARTICULARS
1	Tensile Strength and Elongation at break : Min. tensile strength Min. elongation at break	N/mm² %	12.5 200
2	Accelerated ageing for specified period at specified temperature followed by tensile strength and elongation at break No. of days ageing Ageing temperature Max. variation of tensile strength from unaged specimen Max. variation of elongation from unaged specimen	Days °C % %	7 135 ± 3 ± 25 ± 25
3	Hot Set Test: Treatment - Temperature - Time under load - Mechanical stress Max. elongation under load Max permanent elongation after cooling	°C Minutes N/cm² % %	200 ± 3 15 20 175 15
4	Water Absorption : Treatment : - Temperature - Duration Max. variation of mass	°C Days mg/cm²	85 ± 2 14 1.0
5	Maximum permissible shrinkage: Treatment: - Temperature - Duration Maximum permissible shrinkage	°C Hours %	130 ± 3 1 4
6	Insulation Resistance constant (Ki) at maximum rated temperature (90°C)	M.Ohm.Km	3.67
7	Volume Resistivity at maximum rated temperature (90°C)	Ohm.cm	10 <sup>12</sup>
8	Acidic emission and corrosive gases evolved Level of HCI Fluorine Content pH Minimum Conductivity	% % μ S/mm	< 0.5 < 0.1 4.3 10

#### LSHF OUTER SHEATH

STANDARD : IEC 60502-1 600/1000 VOLTS

### PARTICULARS & GUARANTEES RELATING TO LSHF OUTER SHEATH TYPE ST8 (IEC 60502-1)

SL. NO.	DESCRIPTION	UNIT	GUARANTEED
1	Tensile Strength and Elongation at break : Minimum Tensile strength Minimum Elongation at break	N/mm² %	9 125
2	Properties after ageing for specified period at specified temperature followed by tensile strength and elongation at break test Number of days ageing Ageing temperature Tensile Strength after ageing: Minimum value Maximum variation Elongation at break after ageing: Minimum Value Maximum variation from unaged value	°C N/mm² % %	7 100 ± 2 9 40 100 40
3	Low temperature bend test: Temperature at which specimen shall not crack	°C	-15 ± 2
4	Low temperature elongation test : Test temperature Minimum Elongation	°C %	-15 ± 2 20
5	Low temperature impact test : Temperature at which specimen shall not crack	°C	-15 ± 2
6	Pressure test at high temperature : Test temperature Maximum indentation	°C %	80 ± 2 50
7	Water Absorption Ageing: Number of hours Ageing temperature Maximum increase in Mass	°C mg/cm²	24 70 ± 2 10
8	Acidic emission and corrosive gases evolved Level of HCI Fluorine Content pH Minimum Conductivity	% % μ S/mm	< 0.5 < 0.1 4.3 10



### 450 - 750 VOLTS Copper Conductor LSHF insulated Wires to BS EN 50525-3-41 HO7Z-U with Solid Conductor

For internal wiring of equipment rated voltage up to 1000 V AC and up to 750 V DC to earth.

		Conductor				Weight of	Maximum	Standard
Item Code	Nominal Cross Section	Number of Wires in Conductor	Diameter of Conductor Approx.	Insulation Thickness	Overall Diameter	Finished Cable Approx.	DC Resistance at 20°C	Packing Length
	mm <sup>2</sup>	No.	mm	mm	mm	Kg / Km	Ohm / Km	Yards
OC 063004xx	1 x 1.5	1	1.38	0.7	3.0	20	12.1	100 C
OC 063005xx	1 x 2.5	1	1.78	0.8	3.5	30	7.41	100 C
OC 063006xx	1 x 4	1	2.25	0.8	4.0	50	4.61	100 C
OC 063007xx	1 x 6	1	2.76	8.0	5.0	65	3.08	100 C
OC 063008xx	1 x 10	1	3.57	1.0	6.0	110	1.83	100 C

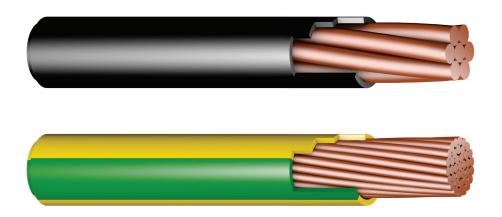
 Color : Green / Yellow,
 Blue,
 Black,
 Green,
 Red,
 Yellow,
 Brown,
 Grey,
 Orange,
 White,

 Code :
 01
 02
 03
 04
 05
 06
 07
 08
 09
 10

For required colour replace the last two digits - xx, by color code.

#### 450 - 750 VOLTS Copper Conductor LSHF insulated Wires to BS EN 50525-3-41

HO7Z-R with Stranded Conductor



For internal wiring of equipment rated voltage up to 1000 V AC and up to 750 V DC to earth.

		Cond	uctor			Weight of	Maximum	Standard
Item Code	Nominal Cross Section	Number of Wires in Conductor	Diameter of Conductor Approx.	Insulation Thickness	Overall Diameter	Finished Cable Approx.	DC Resistance at 20°C	Packing Length
	$\text{mm}^2$	No.	mm	mm	mm	Kg / Km	Ohm / Km	M ± 5%
OC 063104xx	1 x 1.5	7	1.50	0.7	3.0	20	12.1	100 C
OC 063105xx	1 x 2.5	7	12.0	0.8	3.7	35	7.41	100 C
OC 063106xx	1 x 4	7	2.6	0.8	4.2	50	4.61	100 C
OC 063107xx	1 x 6	7	3.1	8.0	4.8	70	3.08	100 C
OC 063108xx	1 x 10	7	4.0	1.0	6	115	1.83	100 C
OC 063109xx	1 x 16	7	5.0	1.0	7	170	1.15	100 C
OC 063110xx	1 x 25	7	6.3	1.2	8.7	265	0.727	100 C
OC 063111xx	1 x 35	7	7.4	1.2	10	360	0.524	100 C
000631xx12	1 x 50	19	8.8	1.4	11.6	485	0.387	3000 D
000631xx13	1 x 70	19	10.6	1.4	13.4	685	0.268	3000 D
000631xx14	1 x 95	19	12.4	1.6	15.6	950	0.193	3000 D
000631xx15	1 x 120	37	14.0	1.6	17.5	1175	0.153	2000 D
000631xx16	1 x 150	37	15.5	1.8	19.0	1450	0.124	2000 D
000631xx17	1 x 185	37	17.4	2.0	21.5	1825	0.0991	2000 D
000631xx18	1 x 240	61	20.0	2.2	25	2375	0.0754	1000 D
000631xx19	1 x 300	61	22.5	2.4	27.5	2980	0.0601	1000 D
000631xx20	1 x 400	61	25.5	2.6	31	3800	0.0470	500 D
000631xx21	1 x 500	61	28.5	2.8	35	4850	0.0366	500 D
000631xx22	1 x 630	91	32.8	2.8	39	6250	0.0283	500 D

Color : Green / Yellow, Blue, Black, Green, Red, Yellow, Brown, Grey, Orange, White, Code : 01 02 03 04 05 06 07 08 09 10

For required colour replace the last two digits - xx, by color code.



## 450 - 750 VOLTS Copper Conductor LSHF insulated Wires to BS EN 50525-3-41 HO7Z-K with Flexible Conductor



For internal wiring of equipment rated voltage up to 1000 V AC and up to 750 V DC to earth.

		Cond	uctor			Mainhé af	Maximum	
Item Code	Nominal Cross Section	Approx No & Nom. strand Diameter.	Diameter of Conductor Approx.	Insulation Thickness	Overall Diameter	Weight of Finished Cable Approx.	DC Resistance at 20°C	Standard Packing Length
	mm <sup>2</sup>	No. x mm	mm	mm	mm	Kg / Km	Ohm / Km	M ± 5%
OC 063504xx	1 x 1.5	27 x 0.25	1.55	0.7	3.0	20	13.3	100 C
OC 063505xx	1 x 2.5	46 x 0.25	2.0	8.0	3.6	30	7.98	100 C
OC 063506xx	1 x 4	51 x 0.30	2.5	8.0	4.1	45	4.95	100 C
OC 063507xx	1 x 6	77 x 0.30	3.0	8.0	4.7	65	3.30	100 C
OC 063508xx	1 x 10	74 x 0.40	4.0	1.0	6.1	105	1.91	100 C
OC 063509xx	1 x 16	118 x 0.40	5.1	1.0	7.1	165	1.21	100 C
OC 063510xx	1 x 25	182 x 0.40	6.4	1.2	9	250	0.780	100 C
OC 063511xx	1 x 35	257 x 0.40	7.5	1.2	10	350	0.554	100 C
000635xx12	1 x 50	371 x 0.40	9.0	1.4	12	500	0.386	1000 D
000635xx13	1 x 70	336 x 0.50	10.7	1.4	14	685	0.272	1000 D
000635xx14	1 x 95	444 x 0.50	12.3	1.6	16	900	0.206	1000 D
000635xx15	1 x 120	568 x 0.50	14.0	1.6	18	1150	0.161	1000 D
000635xx16	1 x 150	708 x 0.50	15.6	1.8	20	1425	0.129	1000 D
000635xx17	1 x 185	864 x 0.50	17.2	2.0	22	1725	0.106	1000 D
000635xx18	1 x 240	1134x0.50	20.0	2.2	25	2250	0.0801	1000 D
000635xx19	1 x 300	1414x0.50	22.0	2.4	27	2800	0.0641	1000 D

Color: Green / Yellow, Code: 01 Brown, 07 Blue, Black, Green, Red, Yellow, Orange, White, 09 10 02 03 04 06 08

For required colour replace the last two digits - xx, by color code.

COPPER CONDUCTORS STANDARD: IEC 60502-1 600/1000 VOLTS



#### CABLE CORE(S)

		` ,				
Nominal Area	No. of wires	Approx. Conductor diameter	Nominal Insulation thickness			
mm <sup>2</sup>	No.	mm	mm			
1x1.5 re	1	1.38	0.7			
1x1.5 rm	7	1.56	0.7			
1x2.5 re	1	1.78	0.7			
1x2.5 rm	7	2.01	0.7			
1x4 re	1	2.25	0.7			
1x4 rm	7	2.55	0.7			
1x6 re	1	2.76	0.7			
1x6 rm	7	3.12	0.7			
1x10 rm	7	4.01	0.7			
1x16 rm	7	5.03	0.7			
1x25 rm	7	6.3	0.9			
1x35 rm	7	7.44	0.9			
1x50 rm	19	8.8	1.0			
1x70 rm	19	10.6	1.1			
1x95 rm	19	12.4	1.1			
1x120 rm	37	14.0	1.2			
1x150 rm	37	15.5	1.4			
1x185 rm	37	17.4	1.6			
1x240 rm	61	20.0	1.7			
1x300 rm	61	22.5	1.8			
1x400 rm	61	25.4	2.0			
1x500 rm	61	28.5	2.2			
1x630 rm	91	32.8	2.4			

#### CABLE CORE(S)

		•	,
2x1.5 re	1	1.38	0.7
2x1.5 rm	7	1.56	0.7
2x2.5 re	1	1.78	0.7
2x2.5 rm	7	2.01	0.7
2x4 re	1	2.25	0.7
2x4 rm	7	2.55	0.7
2x6 re	1	2.76	0.7
2x6 rm	7	3.12	0.7
2x10 rm	7	4.01	0.7
2x16 rm	7	5.03	0.7
2x25 rm	7	6.3	0.9
2x35 rm	7	7.44	0.9

re: Round Solid rm: Round Stranded Colour code (1)

1 Core : Black (Red on request) 2 Core : Red, Black

#### **UNARMOURED**

Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing
mm	mm	Kg/Km	meters
1.4	6	45	1000
1.4	6	50	1000
1.4	6	60	1000
1.4	7	60	1000
1.4	7	75	1000
1.4	7	80	1000
1.4	7	95	1000
1.4	8	100	1000
1.4	9	145	1000
1.4	10	200	1000
1.4	11	300	1000
1.4	13	400	1000
1.4	14	525	1000
1.4	16	725	1000
1.5	18	1000	1000
1.5	20	1225	1000
1.6	22	1500	1000
1.6	24	1875	1000
1.7	27	2450	1000
1.8	30	3050	1000
1.9	34	3900	500
2.0	37	4975	500
2.2	42	6425	500

#### **UNARMOURED**

1.8	12	175	1000
1.8	13	200	1000
1.8	13	225	1000
1.8	13	225	1000
1.8	14	275	1000
1.8	14	275	1000
1.8	15	325	1000
1.8	16	350	1000
1.8	17	475	1000
1.8	19	650	1000
1.8	23	925	1000
1.8	25	1200	1000

Colour code (2)

1 Core : Brown or Blue 2 Core : Brown, Blue.

Single core cables are Aluminium Armoured as per IEC 60502-1 recommendation.



COPPER CONDUCTORS 600/1000 VOLTS STANDARD: IEC 60502-1





#### **ALUMINIUM WIRE ARMOURED**

#### **ALUMINIUM TAPE ARMOURED**

Nominal Alum/Steel Wire dia.	Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing	Nominal Alum/Steel tape thickness	Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing
mm	mm	mm	Kg/Km	meters	mm	mm	mm	Kg/Km	meters
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-		-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
0.8	1.8	16	475	1000	0.5	1.8	16	475	1000
0.8	1.8	17	575	1000	0.5	1.8	17	575	1000
1.25	1.8	19	775	1000	0.5	1.8	19	725	1000
1.25	1.8	21	1000	1000	0.5	1.8	21	975	1000
1.25	1.8	23	1300	1000	0.5	1.8	23	1250	1000
1.6	1.8	26	1600	1000	0.5	1.8	24	1500	1000
1.6	1.8	28	1925	1000	0.5	1.8	26	1800	1000
1.6	1.8	30	2325	1000	0.5	1.8	29	2175	1000
1.6	1.9	33	2950	500	0.5	1.8	31	2775	500
1.6	1.9	36	3575	500	0.5	1.9	34	3400	500
2.0	2.1	40	4650	500	0.5	2.0	38	4325	500
2.0	2.2	44	5775	500	0.5	2.1	42	5450	500
2.0	2.3	49	7325	500	0.5	2.3	47	6950	500

#### STEEL WIRE ARMOURED

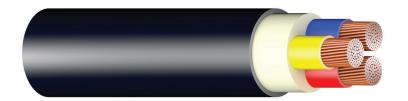
#### **STEEL TAPE ARMOURED**

-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
8.0	1.8	15	450	1000	0.2	1.8	15	350	1000
0.8	1.8	16	475	1000	0.2	1.8	15	375	1000
8.0	1.8	16	525	1000	0.2	1.8	16	400	1000
8.0	1.8	17	550	1000	0.2	1.8	16	450	1000
1.25	1.8	20	835	1000	0.2	1.8	18	575	1000
1.25	1.8	22	1050	1000	0.2	1.8	20	750	1000
1.6	1.8	26	1575	1000	0.2	1.8	24	1075	1000
1.6	1.8	28	1900	1000	0.2	1.8	26	1350	1000

**Tolerence range:** 

Overall diameter -2%, +8% Packing ± 5%

COPPER CONDUCTORS STANDARD : IEC 60502-1 600/1000 VOLTS



#### **CABLE CORE(S)**

		·	<u>'</u>
Nominal Area	No. of wires	Approx. Conductor diameter	Nominal Insulation thickness
mm <sup>2</sup>	No.	mm	mm
3x1.5 re	1	1.38	0.7
3x1.5 rm	7	1.56	0.7
3x2.5 re	1	1.78	0.7
3x2.5 rm	7	2.01	0.7
3x4 re	1	2.25	0.7
3x4 rm	7	2.55	0.7
3x6 re	1	2.76	0.7
3x6 rm	7	3.12	0.7
3x10 rm	7	4.01	0.7
3x16 rm	7	5.03	0.7
3x25 rm	7	6.3	0.9
3x35 rm	7	7.44	0.9
3x50 rm	19	8.8	1.0
3x70 rm	19	10.55	1.1
3x95 rm	19	12.4	1.1
3x120 rm	37	14.0	1.2
3x150 rm	37	15.47	1.4
3x185 rm	37	17.36	1.6
3x240 rm	61	20.25	1.7
3x300 rm	61	22.68	1.8
3x400 rm	61	25.38	2.0
3x500 rm	61	28.8	2.2

### CABLE CORE(S)

	Ph	Ne	Ph	Ne	Ph	Ne
3x10 rm+6	7	7	4.01	3.12	0.7	0.7
3x16 rm+10	7	7	5.03	4.01	0.7	0.7
3x25 rm+16	7	7	6.30	5.03	0.9	0.7
3x35 sm+16	6	7	-	5.03	0.9	0.7
3x50 sm+25	6	7	-	6.3	1.0	0.9
3x70 sm+35	12	7	-	7.44	1.1	0.9
3x95 sm+50	15	19	-	8.8	1.1	1.0
3x120 sm+70	18	19	-	10.6	1.2	1.1
3x150 sm+70	18	19	-	10.6	1.4	1.1
3x185 sm+95	30	19	-	12.4	1.6	1.1
3x240 sm+120	34	37	-	14.0	1.7	1.2
3x300 sm+150	34	37	-	15.5	1.8	1.4
3x400 sm+185	53	37	-	17.4	2.0	1.6
3x500 sm+240	53	61	-	20.0	2.2	1.7

re: Round Solid rm: Round Stranded sm: Sectoral Stranded Colour code (1)

3 Cores : Red, Yellow, Blue 31/2 Cores : Red, Yellow, Blue, Black

#### Colour code (2)

3 Cores : Brown, Black, Grey 31/2 Cores : Blue, Brown, Black, Grey

For 31/2 cores, neutral conductors are round stranded.

 $For \ sectoral \ conductors, \ number \ of \ wires \ mentioned \ is \ minimum \ number \ of \ wires \ as \ per \ IEC \ 60228$ 



Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing
mm	mm	Kg/Km	meters
1.8	13	200	1000
1.8	13	210	1000
1.8	13	250	1000
1.8	14	275	1000
1.8	14	325	1000
1.8	15	325	1000
1.8	15	400	1000
1.8	16	400	1000
1.8	18	575	1000
1.8	20	800	1000
1.8	24	1150	1000
1.8	27	1375	1000
1.8	30	1775	1000
1.9	35	2490	500
2.0	39	3335	500
2.1	43	4135	500
2.3	48	5100	500
2.4	53	6330	500
2.6	60	8250	500
2.8	67	10240	500
3.1	74	13010	250
3.3	83	16570	250

#### **UNARMOURED**

1.8	19	640	1000
1.8	22	900	1000
1.8	25	1325	1000
1.8	25	1475	1000
1.8	29	1950	1000
1.9	33	2750	500
2.1	37	3675	500
2.2	40	4600	500
2.3	45	5550	500
2.5	50	6975	500
2.7	55	9275	500
2.9	61	11150	250
3.1	68	14500	250
3.4	76	18050	250



COPPER CONDUCTORS STANDARD : IEC 60502-1 600/1000 VOLTS





#### STEEL WIRE ARMOURED

#### STEEL TAPE ARMOURED

Steel Wire dia.	Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing	Steel Tape Thickness	Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing
mm	mm	mm	Kg/Km	meters	mm	mm	mm	Kg/Km	meters
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
8.0	1.8	17	525	1000	0.2	1.8	16	410	1000
0.8	1.8	17	575	1000	0.2	1.8	16	475	1000
8.0	1.8	18	625	1000	0.2	1.8	17	500	1000
1.25	1.8	21	950	1000	0.2	1.8	19	675	1000
1.25	1.8	23	1225	1000	0.2	1.8	21	900	1000
1.6	1.8	27	1825	1000	0.2	1.8	25	1300	1000
1.6	1.8	30	2125	1000	0.2	1.8	27	1525	1000
1.6	1.9	33	2635	1000	0.2	1.8	31	1950	1000
2.0	2.0	39	3765	500	0.2	2.0	36	2710	500
2.0	2.2	43	4780	500	0.2	2.1	40	3585	500
2.0	2.3	47	5725	500	0.5	2.3	45	4840	500
2.5	2.5	53	7310	500	0.5	2.4	50	5865	500
2.5	2.6	58	8795	500	0.5	2.6	55	7205	500
2.5	2.8	66	11050	500	0.5	2.7	63	9220	250
2.5	3.0	72	13300	250	0.5	2.9	69	11305	250
2.5	3.3	79	16380	250	0.5	3.2	76	14190	250
3.15	3.5	90	21405	250	0.5	3.4	85	17900	250

#### **STEEL WIRE ARMOURED**

#### **STEEL TAPE ARMOURED**

1.25	1.8	22	1050	1000	0.2	1.8	20	750	1000
1.25	1.8	24	1350	1000	0.2	1.8	22	1025	1000
1.6	1.8	28	2000	1000	0.2	1.8	26	1475	1000
1.6	1.8	28	2175	1000	0.2	1.8	26	1625	1000
1.6	1.9	32	2775	500	0.2	1.9	30	2150	1000
2.0	2.1	37	3950	500	0.2	2.0	34	2950	500
2.0	2.2	41	5000	500	0.5	2.2	39	4250	500
2.0	2.4	45	6100	500	0.5	2.3	43	5250	500
2.5	2.5	50	7650	500	0.5	2.5	47	6275	500
2.5	2.7	55	9275	500	0.5	2.6	52	7775	500
2.5	2.9	61	11575	250	0.5	2.8	58	9900	500
2.5	3.0	66	13900	250	0.5	3.0	63	12125	250
3.15	3.4	76	18250	250	0.5	3.3	71	15250	250
3.15	3.6	83	22650	250	0.5	3.5	78	19275	250

**Tolerence range:** 

Overall diameter -2%, +8%

Packing ± 5%

**COPPER CONDUCTORS** STANDARD: IEC 60502-1 600/1000 VOLTS



#### CABLE CORE(S)

OABLE CORE(C)									
Nominal Area	No. of wires	Approx. Conductor diameter	Nominal Insulation thickness						
mm²	No.	mm	mm						
4x1.5 re	1	1.38	0.7						
4x1.5 rm	7	1.56	0.7						
4x2.5 re	1	1.78	0.7						
4x2.5 rm	7	2.01	0.7						
4x4 re	1	2.25	0.7						
4x4 rm	7	2.55	0.7						
4x6 re	1	2.76	0.7						
4x6 rm	7	3.12	0.7						
4x10 rm	7	4.01	0.7						
4x16 rm	7	5.03	0.7						
4x25 rm	7	6.3	0.9						
4x35 sm	6	-	0.9						
4x50 sm	6	-	1.0						
4x70 sm	12	-	1.1						
4x95 sm	15	-	1.1						
4x120 sm	18	-	1.2						
4x150 sm	18	-	1.4						
4x185 sm	30	-	1.6						
4x240 sm	34	_	1.7						
4x300 sm	34	-	1.8						
4x400 sm	53	-	2.0						
4x500 sm	53	-	2.2						

#### **UNARMOURED**

Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing
mm	mm	Kg/Km	meters
1.8	13	230	1000
1.8	14	250	1000
1.8	14	300	1000
1.8	15	300	1000
1.8	15	375	1000
1.8	16	400	1000
1.8	17	475	1000
1.8	17	500	1000
1.8	20	700	1000
1.8	22	975	1000
1.8	26	1450	1000
1.8	26	1650	1000
1.9	30	2175	1000
2.0	34	3050	500
2.1	38	4100	500
2.3	43	5125	500
2.4	47	6300	500
2.6	52	7825	500
2.8	58	10150	500
3.0	64	12575	500
3.3	73	16075	250
3.5	80	20375	250

Colour code ( 1 ) 4 cores : Red, Yellow, Blue, Black re: Round Solid

Colour code ( 2 ) 4 cores : Blue, Brown, Black, Grey rm : Round Stranded sm : Sectoral Stranded

For sectoral conductors, number of wires mentioned is minimum number of wires in accordance with IEC 60228



COPPER CONDUCTORS

IEC 60502-1

600/1000 VOLTS



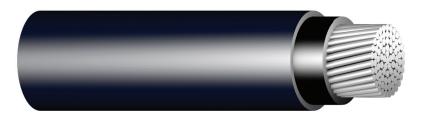
#### **STEEL WIRE ARMOURED**

#### **STEEL TAPE ARMOURED**

Steel Wire dia.	Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing	St. Tape Thickness	Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing
mm	mm	mm	Kg/Km	meters	mm	mm	mm	Kg/Km	meters
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-
0.8	1.8	18	600	1000	0.2	1.8	17	475	1000
1.25	1.8	19	800	1000	0.2	1.8	17	550	1000
1.25	1.8	20	850	1000	0.2	1.8	18	600	1000
1.25	1.8	22	1100	1000	0.2	1.8	20	800	1000
1.6	1.8	25	1600	1000	0.2	1.8	23	1100	1000
1.6	1.8	29	2175	1000	0.2	1.8	27	1600	1000
1.6	1.9	30	2400	1000	0.2	1.8	27	1800	1000
1.6	2.0	33	3025	500	0.2	1.9	31	2350	1000
2.0	2.2	39	4325	500	0.2	2.1	35	3275	500
2.0	2.3	43	5500	500	0.5	2.3	41	4725	500
2.5	2.5	48	7075	500	0.5	2.4	45	5800	500
2.5	2.6	52	8425	500	0.5	2.6	49	7050	500
2.5	2.8	57	10200	500	0.5	2.7	54	8650	500
2.5	3.0	64	12850	250	0.5	2.9	60	11075	500
2.5	3.2	70	15550	250	0.5	3.1	66	13600	250
3.15	3.5	80	20450	250	0.5	3.4	75	17250	250
3.15	3.8	88	25225	250	8.0	3.7	84	22475	250

**Tolerence range :**Overall diameter -2%, +8%
Packing ± 5%

ALUMINIUM CONDUCTORS STANDARD: IEC 60502-1 600/1000 VOLTS



#### **CABLE CORE(S)**

Nominal Area	No. of wires	Approx. Conductor diameter	Nominal Insulation thickness
mm <sup>2</sup>	No.	mm	mm
1x16 rm	7	5.0	0.7
1x25 rm	7	6.30	0.9
1x35 rm	7	7.41	0.9
1x50 rm	19	8.75	1.0
1x70 rm	19	10.55	1.1
1x95 rm	19	12.4	1.1
1x120 rm	37	14.0	1.2
1x150 rm	37	15.5	1.4
1x185 rm	37	17.4	1.6
1x240 rm	61	19.9	1.7
1x300 rm	61	22.2	1.8
1x400 rm	61	25.2	2.0
1x500 rm	61	28.6	2.2
1x630 rm	91	32.6	2.4

CABLE CORE(S)						
2x16 rm	7	5	0.7			
2x25 rm	7	6.30	0.9			
2x35 rm	7	7.41	0.9			

CABLE CORE(S)							
3x16 rm	7	5	0.7				
3x25 rm	7	6.30	0.9				
3x35 rm	7	7.41	0.9				
3x50 rm	19	8.75	1.0				
3x70 rm	19	10.55	1.1				
3x95 rm	19	12.4	1.1				
3x120 rm	37	14.0	1.2				
3x150 rm	37	15.47	1.4				
3x185 rm	37	17.36	1.6				
3x240 rm	61	19.89	1.7				
3x300 rm	61	22.23	1.8				
3x400 rm	61	25.2	2.0				
3x500 rm	61	28.62	2.2				

rm : Round Stranded sm : Sectoral Stranded

Colour code (1)

1 Cores : Black (Red on request)
2 Cores : Red, Black
3 Cores : Red, Yellow, Blue

Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing
mm	mm	Kg/Km	meters
1.4	10	110	1000
1.4	11	150	1000
1.4	12	200	1000
1.4	14	250	1000
1.4	16	325	1000
1.5	18	425	1000
1.5	20	525	1000
1.6	22	650	1000
1.6	24	775	1000
1.7	27	1000	500
1.8	30	1200	500
1.9	33	1525	500
2.0	37	1925	500
2.2	42	2475	500

**UNARMOURED** 

UNARMOURED							
1.8 19 450 1000							
1.8	23	625	1000				
1.8 25 775 1000							

UNARMOURED						
20	500	1000				
24	700	1000				
26	750	1000				
30	925	500				
35	1270	500				
39	1620	500				
43	1975	500				
48	2445	500				
53	3000	250				
60	3825	250				
66	4640	250				
73	5845	250				
83	7405	250				
	20 24 26 30 35 39 43 48 53 60 66 73	20 500 24 700 26 750 30 925 35 1270 39 1620 43 1975 48 2445 53 3000 60 3825 66 4640 73 5845				

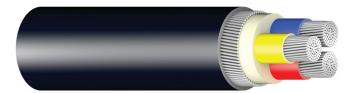
Colour code (2)

1 Cores : Brown or Blue 2 Cores : Brown, Blue 3 Cores : Brown, Black, Grey

Single core cables are Aluminium Armoured as per IEC 60502-1 recommendation.
For sectoral conductors, number of wires mentioned is minimum number of wires in accordance with IEC 60228



ALUMINIUM CONDUCTORS STANDARD: IEC 60502-1 600/1000 VOLTS





#### **ALUMINIUM WIRE ARMOURED**

#### Nominal Alum/Steel Wire dia. Nominal Sheath Approx. Overall Approx. Packing Weight thickness diameter mm mm Kg/Km meters 1.25 1.8 19 500 1000 1.25 1.8 21 600 500 1.8 23 725 1.25 500 1.6 1.8 26 900 500 27 1025 1.6 1.8 500 1.6 1.8 30 1225 500 1.6 1.9 33 1475 500 1.6 1.9 35 1725 500 2.0 2.1 40 2275 500 2750 2.0 2.2 44 250 2.0 2.3 49 3350 250

STEEL WIRE ARMOURED					
1.25	1.8	22	850	1000	
1.6	1.8	26	1265	1000	
1.6	1.8	28	1475	500	

	STEEL V	VIRE ARI	MOURE	)
1.25	1.8	23	925	1000
1.6	1.8	27	1375	1000
1.6	1.8	30	1475	500
1.6	1.9	33	1775	500
2.0	2.0	39	2540	500
2.0	2.2	43	3075	500
2.0	2.3	47	3565	500
2.5	2.5	53	4655	250
2.5	2.6	58	5460	250
2.5	2.8	65	6590	250
2.5	3.0	71	7665	250
2.5	3.3	79	9175	250
3.15	3.5	89	12240	250
	1.6 1.6 1.6 2.0 2.0 2.0 2.5 2.5 2.5 2.5 2.5	1.25     1.8       1.6     1.8       1.6     1.9       2.0     2.0       2.0     2.2       2.0     2.3       2.5     2.5       2.5     2.6       2.5     2.8       2.5     3.0       2.5     3.3	1.25     1.8     23       1.6     1.8     27       1.6     1.8     30       1.6     1.9     33       2.0     2.0     39       2.0     2.2     43       2.0     2.3     47       2.5     2.5     53       2.5     2.6     58       2.5     2.8     65       2.5     3.0     71       2.5     3.3     79	1.6     1.8     27     1375       1.6     1.8     30     1475       1.6     1.9     33     1775       2.0     2.0     39     2540       2.0     2.2     43     3075       2.0     2.3     47     3565       2.5     2.5     53     4655       2.5     2.6     58     5460       2.5     2.8     65     6590       2.5     3.0     71     7665       2.5     3.3     79     9175

**Tolerence range :**Overall diameter -2%, +8%
Packing <u>+</u> 5%

#### **ALUMINIUM TAPE ARMOURED**

Nominal Alum/Steel tape thickness	Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing
mm	mm	mm	Kg/Km	meters
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
0.5	1.8	19	450	500
0.5	1.8	21	550	500
0.5	1.8	23	675	500
0.5	1.8	24	775	500
0.5	1.8	26	900	500
0.5	1.8	29	1075	500
0.5	1.8	31	1300	500
0.5	1.9	34	1550	500
0.5	2.0	38	1950	500
0.5	2.1	42	2400	250
0.5	2.3	47	3000	250

STEEL TAPE ARMOURED						
0.2	1.8	20	550	1000		
0.2	1.8	24	750	1000		
0.2	1.8	26	925	500		

STEEL TAPE ARMOURED					
0.2	1.8	21	625	1000	
0.2	1.8	25	850	1000	
0.2	1.8	27	900	500	
0.2	1.8	31	1100	500	
0.2	2.0	36	1500	500	
0.2	2.1	40	1880	500	
0.5	2.3	45	2685	500	
0.5	2.4	50	3210	250	
0.5	2.6	55	3870	250	
0.5	2.7	62	4780	250	
0.5	2.9	68	5690	250	
0.5	3.2	76	7020	250	
0.5	3.4	85	8730	250	

**ALUMINIUM CONDUCTORS** 600/1000 VOLTS STANDARD: IEC 60502-1



#### **CABLE CORE(S)**

#### **UNARMOURED**

Approx.

Weight

Packing

Approx. Overall

diameter

Nominal Sheath

thickness

Area	w	ires	dia	neter	thic	kness
mm²	1	٧o.	r	nm	r	nm
	Ph	Ne	Ph	Ne	Ph	Ne
3x25 rm+16	7	7	6.3	4.98	0.9	0.7
3x35 sm+16	6	7	-	4.98	0.9	0.7
3x50 sm+25	6	7	-	6.3	1.0	0.9
3x70 sm+35	12	7	-	7.41	1.1	0.9
3x95 sm+50	15	19	-	8.75	1.1	1.0
3x120 sm+70	15	19	-	10.55	1.2	1.1
3x150 sm+70	15	19	-	10.55	1.4	1.1
3x185 sm+95	30	19	-	12.4	1.6	1.1
3x240 sm+120	30	37	-	14.0	1.7	1.2
3x300 sm+150	30	37	-	15.47	1.8	1.4
3x400 sm+185	53	37	-	17.36	2.0	1.6
3x500 sm+240	53	61	-	19.89	2.2	1.7

mm	mm	Kg/Km	meters
1.8	25	775	1000
1.8	25	750	500
1.8	29	950	500
1.9	33	1275	500
2.1	37	1650	500
2.2	40	2000	500
2.3	45	2425	500
2.5	50	3000	250
2.7	55	3850	250
2.9	61	4650	250
3.1	68	5875	250
3.4	76	7425	250

#### CABLE CORE(S)

4x16 rm	7	4.98	0.7
4x25 rm	7	6.30	0.9
4x35 sm	6	-	0.9
4x50 sm	6	-	1.0
4x70 sm	12	-	1.1
4x95 sm	15	-	1.1
4x120 sm	15	-	1.2
4x150 sm	15	-	1.4
4x185 sm	30	-	1.6
4x240 sm	30	-	1.7
4x300 sm	30	-	1.8
4x400 sm	53	-	2.0
4x500 sm	53	-	2.2

#### **UNARMOURED**

1.8	22	600	1000
1.8	26	850	1000
1.8	26	800	500
1.9	30	1025	500
2.0	34	1375	500
2.1	38	1775	500
2.3	43	2200	500
2.4	47	2675	500
2.6	52	3275	250
2.8	58	4225	250
3.0	64	5100	250
3.3	73	6550	250
3.5	80	8175	250

re: Round Solid rm: Round Stranded sm : Sectoral Stranded Ph : Phase Conductor Colour code (1)

31/2 Cores : Red, Yellow, Blue, Black

Colour code (2)

4 cores : Red, Yellow, Blue, Black 31/2 Cores : Blue, Brown, Black, Grey : Blue, Brown, Black, Grey 4 cores

Ne : Neutral Conductor

For 31/2 cores, neutral conductors are round stranded.

For sectoral conductors, number of wires mentioned is minimum number of wires in accordance with IEC 60228



**ALUMINIUM CONDUCTORS** STANDARD: IEC 60502-1 600/1000 VOLTS





STEEL TAPE ARMOURED

mm

26

26

30

34

39

43

47

52

58

63

71

78

Kg/Km

925

885

1125

1485

2225

2650

3175

3800

4725

5625

7000

8650

**Packing** 

meters

500

500

500

500

500

500

250

250

250

250

250

250

#### STEEL WIRE ARMOURED

Steel	Nominal Sheath	Approx. Overall	Approx.	Packing	Steel Tape	Nominal Sheath	Approx. Overall	Appro
Wire dia.	thickness		Weight			thickness		Weigl

mm

0.2

0.2

0.2

0.2

0.5

0.5

0.5

0.5

0.5

0.5

0.5

0.5

mm

1.8

1.8

1.9

2.0

2.2

2.3

2.5

2.6

2.8

3.0

3.3

3.5

Steel Wire dia.	Nominal Sheath thickness	Approx. Overall diameter	Approx. Weight	Packing
mm	mm	mm	mm	mm
1.6	1.8	28	1475	500
1.6	1.8	28	1450	500
1.6	1.9	32	1775	500
2.0	2.1	37	2475	500
2.0	2.2	41	2975	500
2.0	2.4	45	3500	500
2.5	2.5	50	4510	250
2.5	2.7	55	5300	250
2.5	2.9	61	6400	250
2.5	3.0	66	7400	250
3.15	3.4	76	9875	250
3.15	3.6	83	11875	250

#### STEEL WIRE ARMOURED

1.8	25	1200	1000						
1.8	29	1575	500						
1.9	30	1550	500						
2.0	33	1875	500						
2.2	39	2650	500						
2.3	43	3175	500						
2.5	48	4175	250						
2.6	52	4850	250						
2.8	57	5650	250						
3.0	64	6900	250						
3.2	70	8175	250						
3.5	80	10950	250						
3.8	88	13000	250						
	1.8 1.9 2.0 2.2 2.3 2.5 2.6 2.8 3.0 3.2 3.5	1.8     29       1.9     30       2.0     33       2.2     39       2.3     43       2.5     48       2.6     52       2.8     57       3.0     64       3.2     70       3.5     80	1.8     29     1575       1.9     30     1550       2.0     33     1875       2.2     39     2650       2.3     43     3175       2.5     48     4175       2.6     52     4850       2.8     57     5650       3.0     64     6900       3.2     70     8175       3.5     80     10950						

#### STEEL TAPE ARMOURED

	O : LLL :/	/	OOKED	
0.2	1.8	23	725	1000
0.2	1.8	27	1000	500
0.2	1.8	27	950	500
0.2	1.9	31	1200	500
0.2	2.1	35	1600	500
0.5	2.3	41	2400	500
0.5	2.4	45	2875	250
0.5	2.6	50	3450	250
0.5	2.7	54	4000	250
0.5	2.9	60	5150	250
0.5	3.1	66	6125	250
0.5	3.4	75	7700	250
0.8	3.7	84	10250	250

#### **Tolerence range:**

Overall diameter -2%, +8%

Packing ± 5%

**COPPER CONDUCTORS** 

600/1000 VOLTS

## LOW VOLTAGE SINGLE CORE CABLE ( IN TREFOIL FORMATION ) LINEAR RESISTANCE , REACTANCE AND VOLTAGE DROP XLPE INSULATED ( $90\,^{\circ}\text{C}$ ) COPPER CONDUCTOR

SIZE mm <sup>2</sup>	R (DC) 20	R (DC) 90	R (AC) 90	X	Z 90	VD
1.5	12.1	15.43	15.43	0.165	15.43	21.43
2.5	7.41	9.45	9.45	0.149	9.45	13.85
4	4.61	5.88	5.88	0.143	5.88	8.30
6	3.08	3.93	3.93	0.134	3.93	5.58
10	1.83	2.333	2.333	0.132	2.337	3.37
16	1.15	1.466	1.466	0.124	1.471	2.16
25	0.727	0.927	0.927	0.121	0.935	1.41
35	0.524	0.668	0.669	0.115	0.679	1.046
50	0.387	0.493	0.494	0.111	0.506	0.800
70	0.268	0.342	0.343	0.105	0.359	0.584
95	0.193	0.246	0.248	0.103	0.269	0.451
120	0.153	0.195	0.197	0.100	0.221	0.377
150	0.124	0.158	0.160	0.100	0.189	0.326
185	0.0991	0.126	0.129	0.099	0.163	0.282
240	0.0754	0.0961	0.0993	0.097	0.139	0.238
300	0.0601	0.0766	0.0812	0.096	0.126	0.212
400	0.0470	0.0599	0.0636	0.094	0.114	0.186
500	0.0366	0.0467	0.0513	0.092	0.105	0.167
630	0.0283	0.0361	0.0420	0.091	0.100	0.153

## LOW VOLTAGE MULTI CORE CABLE LINEAR RESISTANCE , REACTANCE AND VOLTAGE DROP XLPE INSULATED ( 90 $^{\circ}\text{C}$ ) COPPER CONDUCTOR

SIZE mm²	R (DC) 20	R (DC) 90	R (AC) 90	X	Z 90	VD
1.5	12.1	15.43	15.43	0.165	15.43	21.55
2.5	7.41	9.45	9.45	0.143	9.45	13.24
4	4.61	5.88	5.88	0.132	5.88	8.28
6	3.08	3.93	3.93	0.121	3.93	5.57
10	1.83	2.333	2.333	0.109	2.336	3.35
16	1.15	1.466	1.466	0.106	1.470	2.14
25	0.727	0.927	0.927	0.103	0.933	1.39
35	0.524	0.668	0.669	0.098	0.676	1.03
50	0.387	0.493	0.494	0.098	0.504	0.786
70	0.268	0.342	0.343	0.095	0.356	0.574
95	0.193	0.246	0.248	0.093	0.264	0.440
120	0.153	0.195	0.197	0.091	0.217	0.370
150	0.124	0.158	0.160	0.091	0.184	0.316
185	0.0991	0.126	0.129	0.091	0.1579	0.273
240	0.0754	0.0961	0.0993	0.090	0.1340	0.231
300	0.0601	0.0766	0.0812	0.090	0.1212	0.206
400	0.0470	0.0599	0.0636	0.089	0.1094	0.181
500	0.0366	0.0467	0.0513	0.088	0.1019	0.163
630	0.0283	0.0361	0.0420	0.088	0.0975	0.150

R(AC): Alternating Current Resistance at 90  $^{\circ}$ C, Ohm/Km90 VD : Voltage Drop (Phase to Phase), V/A.Km



**ALUMINIUM CONDUCTORS** 

600/1000 VOLTS

## LOW VOLTAGE SINGLE CORE CABLE ( IN TREFOIL FORMATION ) LINEAR RESISTANCE , REACTANCE AND VOLTAGE DROP XLPE INSULATED ( $90\,^{\circ}\mathrm{C}$ ) ALUMINIUM CONDUCTOR

SIZE mm²	R (DC) 20	R (DC) 90	R (AC) 90	X	Z 90	VD
16	1.91	2.449	2.449	0.124	2.452	3.522
25	1.20	1.539	1.539	0.121	1.544	2.258
35	0.868	1.113	1.113	0.115	1.119	1.662
50	0.641	0.822	0.822	0.111	0.829	1.254
70	0.443	0.568	0.568	0.105	0.578	0.896
95	0.320	0.410	0.411	0.103	0.424	0.677
120	0.253	0.324	0.325	0.100	0.340	0.554
150	0.206	0.264	0.265	0.100	0.283	0.471
185	0.164	0.210	0.211	0.099	0.233	0.395
240	0.125	0.160	0.162	0.097	0.189	0.325
300	0.100	0.128	0.130	0.096	0.162	0.280
400	0.0778	0.100	0.102	0.094	0.139	0.239
500	0.0605	0.078	0.081	0.092	0.123	0.208
630	0.0469	0.060	0.064	0.091	0.111	0.183

## LOW VOLTAGE MULTI CORE CABLE ( IN TREFOIL FORMATION ) LINEAR RESISTANCE , REACTANCE AND VOLTAGE DROP XLPE INSULATED ( $90\,^{\circ}\text{C}$ ) ALUMINIUM CONDUCTOR

SIZE mm <sup>2</sup>	R (DC) 20	R (DC) 90	R (AC) 90	X	Z 90	VD
16	1.91	2.449	2.449	0.106	2.451	3.504
25	1.20	1.539	1.539	0.103	1.542	2.240
35	0.868	1.113	1.113	0.098	1.117	1.644
50	0.641	0.822	0.822	0.098	0.828	1.241
70	0.443	0.568	0.568	0.095	0.576	0.886
95	0.320	0.410	0.411	0.093	0.421	0.666
120	0.253	0.324	0.325	0.091	0.337	0.545
150	0.206	0.264	0.265	0.091	0.280	0.462
185	0.164	0.210	0.211	0.091	0.230	0.387
240	0.125	0.160	0.162	0.090	0.185	0.318
300	0.100	0.128	0.130	0.090	0.158	0.274
400	0.0778	0.100	0.102	0.089	0.135	0.234
500	0.0605	0.078	0.081	0.088	0.120	0.204
630	0.0469	0.060	0.064	0.088	0.109	0.180

 $R(DC): Direct \ Current \ Resistance \ at \ 20\ ^{\circ}C, \ Ohm/Km \qquad \qquad X \qquad : \quad Reactance, Ohm \ / \ Km$ 

20

 $R(DC): Direct Current \ Resistance \ at \ 90\ ^{\circ}\!C, \ Ohm/Km \qquad \qquad Z \qquad : \quad Impedance, \ Ohm\ /\ Km$ 

90

 $R(AC): Alternating \ Current \ Resistance \ at \ 90\ ^{\circ}C, \ Ohm/Km \\ \hspace*{1.5cm} VD \hspace*{0.5cm} : \hspace*{0.5cm} Voltage \ Drop \ (Phase \ to \ Phase), \ V/A.Km$ 

90



### HALOGEN-FREE 450/750 V WIRES WITH CROSSLINKED INSULATION, AND LOW EMISSION OF SMOKE

This is to confirm that all Riyadh Cables' standard products of subject 450/750 V WIRES are according to BS EN 50525-3-41: "Electric cables - Low voltage energy cables of rated voltages up to and including 450/750 V (U0/U): Cables with special fire performance - Single core non-sheathed cables".

According to BS EN 50525-3-41, the only given designation to insulation is "halogenfree crosslinked insulation, and low emission of smoke"; consequently, different descriptions such as LSF or FR-XLPE refer to the same wire types which have the following properties as per BS EN 50525-3-41:

- Halogen-free
- Flame retardant as per IEC 60332-1
- Crosslinked insulation
- Low emission of smoke

# 0.6/1.0 KV CABLES WITH LOW LEVELS OF SMOKE EMISSION AND HALOGEN-FREE GAS EMISSION

This is to confirm that all Riyadh Cables' standard products of subject cables are according to IEC 60502-1, and have the "properties of reduced flame spread, low levels of smoke emission and halogen-free gas emission when exposed to fire".

The only given designation for "cables which exhibit properties of reduced flame spread, low levels of smoke emission and halogen-free gas emission when exposed to fire" is defined as HALOGEN FREE type "ST8" in Table 4 of Clause 4.3 of IEC 60502-1:

Table 4 - Maximum conductor temperatures for different types of sheathing compound

	Sheathing compound	Abbreviated designation	Maximum conductor temperature in normal operation °C
a)	Thermoplastic:		
	Polyvinyl chloride (PVC)	ST <sub>1</sub>	80
		ST <sub>2</sub>	90
	Polyethylene	ST <sub>3</sub>	80
		ST <sub>7</sub>	90
	Halogen free	ST <sub>8</sub>	90
b)	Elastomeric:		
	Polychloroprene, chlorosulfonated polyethylene or similar polymers	SE,	85

Common description of subject cables may be any of the followings:

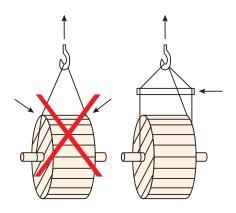
- "LSF": low smoke and fumes
- "LSFR": low smoke and flame retardant
- "LSZH": low smoke zero halogen
- "LS0H": low smoke zero "0" halogen

Based on the above, different descriptions refer to the same cable types which have the following properties as per IEC 60502-1:

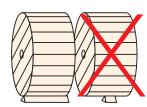
- HALOGEN FREE type where outer sheath is of Type "ST8" material.
- Inner sheath/separation sheath as applicable shall be of halogen free type material.
- Smoke emission: light transmittance  $\geq 60\%$  as per IEC 61034-2
- Maximum acid gas emission as per IEC 60754-1 is 0.5%.
- Cables are flame retardant as per IEC 60332-3-24 Cat.C

#### **Drum Handling Instructions**

Cables and Conductors should be installed by trained personnel in accordance with good engineering practices, recognized codes of practice, statutory local requirements, IEE wiring regulations and where relevant, in accordance with any specific instructions issued by the company. Cables are often supplied in heavy cable reels and handling these reels can constitute a safety hazard. In particular, dangers may arise during the removal of steel binding straps and during the removal of retaining battens and timbers which may expose projecting nails.

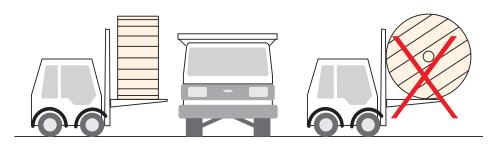


Lifting cable drums using crane.

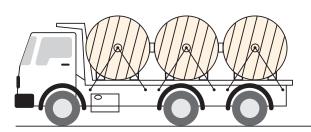




Do not lay drums flat on their sides, use proper stops to prevent drums rolling.



Lift drums on fork trucks correctly.



Secure drums adequately before transportation.



Roll in the direction shown by the arrow.





#### Wires

Riyadh Cables manufactures wires, cords and wiring cables rated 300/300 V, 300/500 V, 600 V and 450/750 V to be used in the supply of electric power, lighting and internal wiring for residences and offices, and other similar environments of a non-industrial nature as specified in IEC 60227, BS 6004,UL 83 and BS EN 50525-3-41



#### Low Voltage Lead Sheathed

Low Voltage Lead Sheathed Cables are used mainly in the utilities and petrochemical industries owing to the lead sheathing's resistance to sulfides, water, oil and any corrosive chemicals found in the ground water



#### **Medium Voltage Cables**

Medium Voltage Cables support a voltage range between 6 kV and 36 kV, making them ideal for use in infrastructure, including the distribution and transmission of power



#### **High Voltage & Extra High Voltage Cables**

High voltage power cables (HV): Up to 380 kV, ideal for transmission systems. At Riyadh Cables, all XLPE insulations of our High and Extra High Voltage Cables are done pursuant to standards outlined by IEC 60840 and IEC 62067



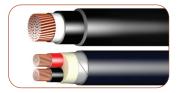
#### **Overhead Lines**

We produce a range of Overhead Lines, all of which are manufactured as per the standards outlined in IEC, BS, BS EN and ASTM specifications, as applicable. Overhead conductors for use up to 500 kV



#### **Fire Retardant Cables**

Fire Survival Cable (fire resistant, retardant and low smoke Halogen Free Cables)



#### **Control Cables**

Control Cables are the cables of choice for control circuits. At Riyadh Cables, we offer a range of Control Cables, with XLPE or PVC insulation, with the option of armour and/or screening



## O U R P R O D U C T S

#### **Copper Telephone Cables**

We produce an extensive range of telephone cables, up to 3,600 pairs, in accordance with specifications supplied by Saudi Telecom, as well as numerous international standards bodies



#### **Fiber Optic Cables**

At Riyadh Cables, we produce Loose Tube Type Cables and Tight Buffer Types Cables for use as fiber optic cables for outdoor and indoor use respectively



#### **Copper Rods**

We produce high purity copper rods of 8 mm diameter. These copper rods are used in producing conductors for all types of cables and metallic screens



#### **Aluminium Rods**

We produce high purity aluminium rods of 9.5 mm diameter. These aluminium rods are used in producing conductors for power cables and overhead line conductors and armouring



#### **PVC Granules**

We produce the PVC grades that are required for insulation and sheathing material in cables. Our PVC Granules are produced to the best quality specifications using state-of-the-art machines and the most advanced automatic mixing technology



#### LV XLPE compounds

We produce LV XLPE material, which is used as insulation in low voltage cables. LV XLPE compounds are produced to the very best quality specifications and highest purity levels using state-of-the-art machines and the most advanced automatic mixing technology



#### **Wooden & Steel Drums**

One of the most advanced plants for manufacturing different sizes of wooden and steel drums used in the cables industry. The drums are manufactured on high-speed production lines to the highest quality, with the lowest possible costs





# O U R P R O D U C T S

#### **Power Cable**

Wires



#### **Communication Cables**

Telephone Cables



Low Voltage Lead Sheathed



Fiber Optic Cables





Copper & Aluminum Rods

Medium Voltage Cables



High Quality Copper Rods



High Voltage Cables



High Quality Aluminum Rods



#### **Overhead Lines Conductors**

Overhead Lines



**PVC Compounds** 

**Polymers** 



Gap Conductor

#### Fire Retardant Cables

Fire Survival Cable (fire resistant, retardant and low smoke Halogen Free Cables)



LV XLPE Compounds



#### **Control Cables**

**Control Cables** 



#### Wooden & Steel Drums

Wooden & Steel Drums





