# Panasonic



No.1 Factory



No.2 Factory



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Panasonic Corporation Eco Solutions Company

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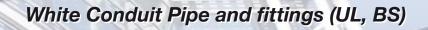
Stainless Steel Pipe

09/12-05R-1K/A

Please contact:



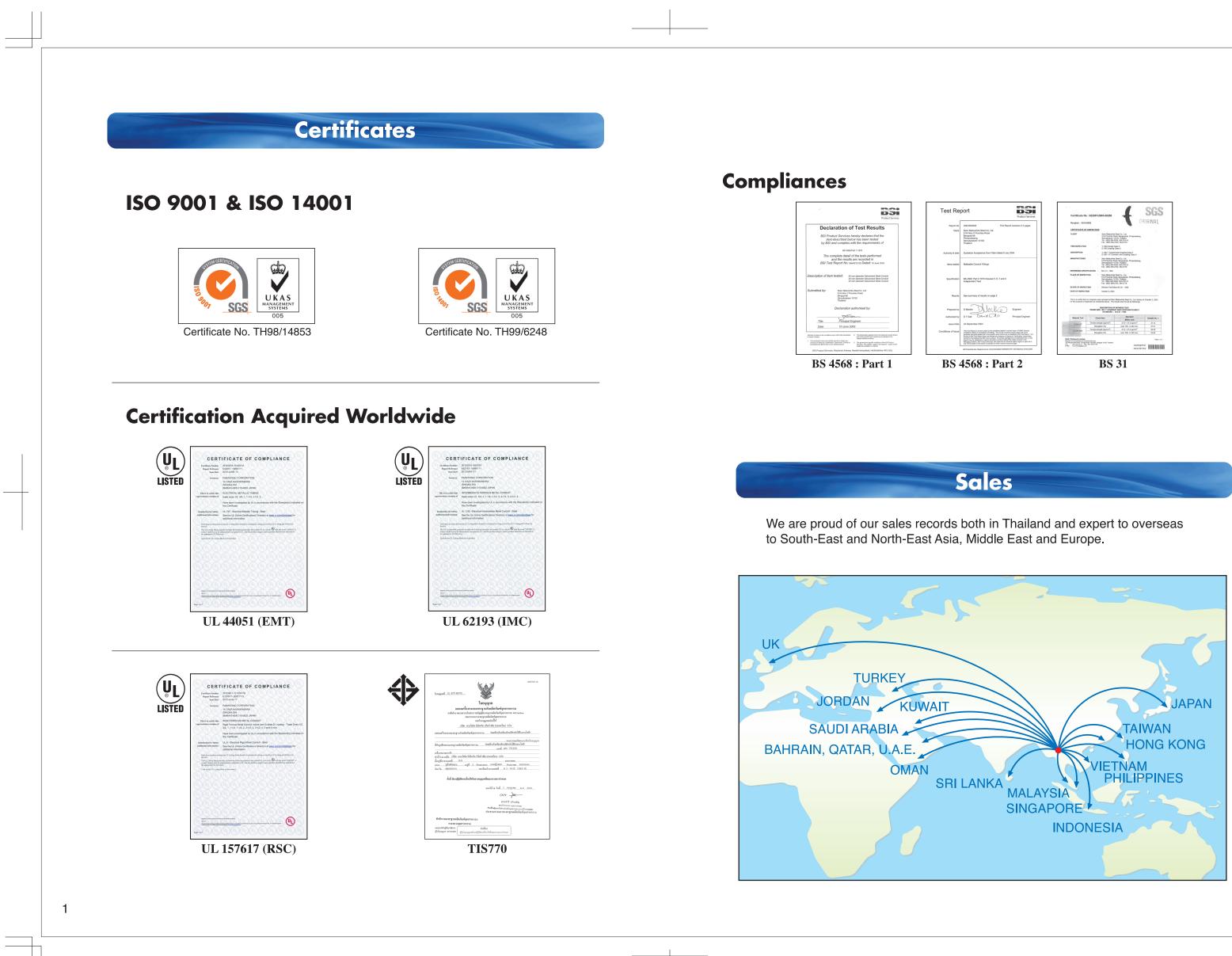
## WHITE CONDUIT POLYETHYLENE-LINING STEEL PIPE STAINLESS STEEL CONDUIT PIPE



White conduit (JIS)

Polyethylene-Lining Steel Pipe





## **Outstanding Features of Panasonic White Conduit**

Superior galvanizing by in-line hot-dip process for greater protection against corrosion. Finished with durable and clear anti-corrosion coating for higher protection outside and higer grade epoxy coating inside.

#### **Features**

#### 1) Easy and accurate bending

Panasonic White Conduit is made of high quality steel and processed by high frequency induction welding to prevent cracking when bend.

2) Easy wire pushing and pulling

The high-grade stoved epoxy resin coating on the inside wall makes wire-pulling easy, and protects against corrosion.

3) Easy coupling and fast installation

Precise, sharp threads cut by automated machinery mean fast and easy installation. Precise thread also makes our conduit virtually moisture-tight.

#### 4) High corrosion resistance

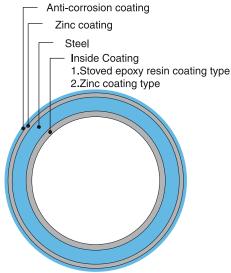
Pure zinc coating on the exterior wall and stoved epoxy resin finish on the inside protects WHITE CONDUIT from corrosion, even by harsh chemicals and sea air.

#### 5) Uniform quality

Flat steel is rolled, zinc-coated and threaded in one continuous automated process for uniform high quality.



#### **CROSS-SECTIONAL VIEW OF** Panasonic WHITE CONDUIT



\* TIS770

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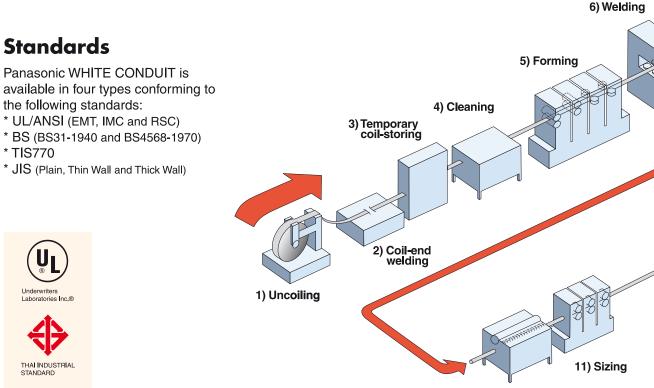
#### 1) Uncoiling High quality strip steel coils are uncoile

- the forming mills. 2) Coil-end welding Both ends of the coils are welded to form
- 3) Temporary coil-storing Strip steel is stored here temporarily for welding without stopping the main line.
- 4) Cleaning
- All surface scale and oil on the strip stee removed to assure accurate forming and welding.
- 5) Forming
- The flat strip steel is rolled into basic tu
- 6) Welding
- Basic tubes are welded by a high freque welder. This type of welding assures rigid resistance and effectively eliminates ins
- 7) Inside coating
- The inside wall of the conduit is coated resin.
- 8) Cleaning
- All surface scale and oil are removed from prior to galvanizing.
- 9) In-line Hot-Dip Galvanizing The exterior of the tubing is uniformly a galvanized by a patented inline hot dip

#### 10) Cooling

The heated galvanized tubing is cooled.

10) Cooling



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## **Flow Chart of Manufacturing Process**

ed and sent to	<b>11) Sizing</b> The cooled, galvanized tubing is rolled to precise outside diameters in accordance with customer specifications.
n a single strip. or coil end	<b>12) Anti-corrosion coating</b> For protection in addition to zinc coating, the galvanized surface is finished with a clear anti-
	corrosion coating. 13) Cutting Tubing is assure out to the specified lengths
eel are nd rigid	<ul> <li>Tubing is square-cut to the specified lengths.</li> <li><b>14) Chamfering and threading</b> Both ends of the cut conduit are chamfered and threaded to precise tolerance. </li> </ul>
ubing.	<b>15) Marking</b> Brand name, size, standards, production codes, etc.
uency induction gidity, splitting-	are marked on the conduit. 16) Bundling
side flash.	Finished conduit is steel strapped into approximately one metric ton bundle.
l with epoxy	<b>17) Inspection</b> At all steps of production, strict quality control is enforced. Unless customer specifies UL, or other
rom the tubing	certificates, all conduit is inspected according to factory specifications.
and rigidly process.	9) In-line Hot-Dip Galvanizing
d.	8) Cleaning
7) Inside coa	ating
ng	17) Inspection
	16) Bundling
	15) Marking
	14) Chamfering and threading

12) Anti-corrosion coating

## White Conduit & Conduit Fittings

## ANSI/UL

### EMT (Electrical Metallic Tubing)

Listed by "UL" File No. E-44051

ltem No.	Size (inch)	Outside Diameter (mm)	Minimum Wall Thickness (mm)	Length (mm)	Nominal Weight (kg/pc)	Primary Bundle (pcs)	Master Bundle (pcs)
DWE012Y	1/2	17.93	1.02	3,048	1.46	10	500
DWE034Y	3/4	23.42	1.18	3,048	2.21	10	300
DWE100Y	1	29.54	1.37	3,048	3.08	5	200
DWE114Y	1 -1/4	38.35	1.57	3,048	4.74	5	125
DWE112Y	1 -1/2	44.20	1.57	3,048	5.49	5	100
DWE200Y	2	55.80	1.57	3,048	6.99	3	75

#### IMC (Intermediate Metal Conduit)

Listed by "UL" File No. E-62193

UL 1242

UL 797

ltem No.	Size (inch)	Outside Diameter (mm)	Minimum Wall Thickness (mm)	Length (mm)	Nominal Weight (kg/pc)	Primary Bundle (pcs)	Master Bundle (pcs)
DWM012Y	1/2	20.70	1.79	3,030	2.85	10	300
DWM034Y	3/4	26.14	1.90	3,030	3.94	10	250
DWM100Y	1	32.77	2.16	3,025	5.23	5	125
DWM114Y	1 -1/4	41.59	2.16	3,025	7.48	3	75
DWM112Y	1 -1/2	47.81	2.29	3,025	8.67	3	75
DWM200Y	2	59.93	2.41	3,025	11.65	-	50
DWM212Y	2 -1/2	72.56	3.56	3,010	18.71	-	40
DWM300Y	3	88.29	3.56	3,010	22.87	-	30
DWM312Y	3 -1/2	100.86	3.56	3,005	26.43	-	20
DWM400Y	4	113.40	3.56	3,005	29.84	-	15

#### RSC (Rigid Steel Conduit)

Listed by "UL" File No. E-157617

ltem No.	Size (inch)	Outside Diameter (mm)	Minimum Wall Thickness (mm)	Length (mm)	Nominal Weight (kg/pc)	Primary Bundle (pcs)	Master Bundle (pcs)
DWR012Y/ZY	1/2	21.34	2.64	3,030	3.75	10	300
DWR034Y/ZY	3/4	26.67	2.72	3,030	4.96	10	250
DWR100Y/ZY	1	33.40	3.20	3,025	7.33	5	125
DWR114Y/ZY	1 -1/4	42.16	3.38	3,025	9.97	3	75
DWR112Y/ZY	1 -1/2	48.26	3.51	3,025	11.94	3	75
DWR200Y/ZY	2	60.33	3.71	3,025	16.00	-	50
DWR212ZY	2 -1/2	73.03	4.90	3,010	25.62	-	40
DWR300ZY	3	88.90	5.21	3,010	33.43	-	30
DWR400ZY	4	114.30	5.72	3,005	47.38	-	15
DWR500ZY	5	141.30	6.22	2,995	64.38	-	10
DWR600ZY	6	168.28	6.76	2,995	84.05	-	5

\*Note: ZY Items are hot-dip galvanized both inside and outside.

#### Normal Bends <for EMT>

#### Listed by "UL" File No. E-44051 UL797

Item No.	Size (inch)	Standard pack (Pcs/Box)	Weight kg/pc
DSE 04012Y	1/2	80	0.10
DSE 04034Y	3/4	35	0.20
DSE 04100Y	1	36	0.40
DSE 04114Y	1 -1/4	20	0.60
DSE 04112Y	1 -1/2	28	0.80
DSE 04200Y	2	15	1.10

#### Connector (Steel) <for EMT>

ltem No.	Size (inch)	Standard pack (Pcs/Box)	Weight kg/pc
DFM 020122Y	1/2	300	0.040
DFM 020342Y	3/4	200	0.066
DFM 021002Y	1	100	0.086

#### Normal Bends <for IMC>

Item No.	Size (inch)	Standard pack (Pcs/Box)	Weight kg/pc
DFM 13012Y	1/2	54	0.30
DFM 13034Y	3/4	50	0.40
DFM 13100Y	1	30	0.80
DFM 13114Y	1 -1/4	36	1.00
DFM 13112Y	1 -1/2	21	1.40
DFM 13200Y	2	10	2.50
DFM 13212Y	2 -1/2	1	4.80
DFM 13300Y	3	1	6.60
DFM 13312Y	3 -1/2	1	8.90
DFM 13400Y	4	1	12.30

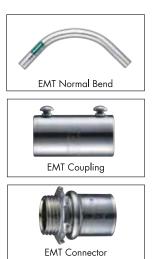
#### Normal Bends <for RSC>

ltem No.	Size (inch)	Standard pack (Pcs/Box)	Weight kg/pc
DFR13012Y/ZY	1/2	54	0.32
DFR13034Y/ZY	3/4	50	0.46
DFR13100Y/ZY	1	30	0.88
DFR13114Y/ZY	1 - 1/4	36	1.60
DFR13112Y/ZY	1 - 1/2	21	2.11
DFR13200Y/ZY	2	10	3.20
DFR13212ZY	2 - 1/2	1	5.70
DFR13300ZY	3	1	9.12
DFR13312ZY	3 - 1/2	1	17.02
DFR13400ZY	4	1	18.48

UL 6

#### Couplings (Steel) <for EMT>

Item No.	Size (inch)	Standard pack (Pcs/Box)	Weight kg/pc
DSE 01012Y	1/2	300	0.038
DSE 01034Y	3/4	200	0.071
DSE 01100Y	1	100	0.095
DSE 01114Y	1 -1/4	60	0.147
DSE 01112Y	1 -1/2	60	0.178
DSE 01200Y	2	30	0.261



#### Flexible Conduit

ltem No.	Size (inch)	Outside diameter (mm)	Standard pack (m / Roll)	Weight kg/pc
DME 012	1/2	21.84 ~ 23.37	30	7.80
DME 034	3/4	26.54 ~ 28.07	30	9.70
DME 100	1	33.02 ~ 35.05	15	5.80

## Couplings (Steel) <for IMC>

Item No.	Size (inch)	Standard pack (Pcs/Box)	Weight kg/pc
DFM 11012Y	1/2	250	0.059
DFM 11034Y	3/4	200	0.090
DFM 11100Y	1	150	0.125
DFM 11114Y	1 -1/4	100	0.187
DFM 11112Y	1 -1/2	100	0.219
DFM 11200Y	2	40	0.330
DFM 11212Y	2 -1/2	18	0.770
DFM 11300Y	3	18	0.837
DFM 11312Y	3 -1/2	12	1.182
DFM 11400Y	4	12	1.336





IMC Coupling

### Couplings (Steel) <for RSC>

ltem No.	Size (inch)		Weight kg/pc
DFR11012Y/ZY	1/2	250	0.059
DFR11034Y/ZY	3/4	200	0.090
DFR11100Y/ZY	1	150	0.125
DFR11114Y/ZY	1 - 1/4	100	0.187
DFR11112Y/ZY	1 - 1/2	100	0.219
DFR11200Y/ZY	2	40	0.330
DFR11212ZY	2 - 1/2	18	0.770
DFR11300ZY	3	18	0.837
DFR11312ZY	3 - 1/2	12	1.182
DFR11400ZY	4	12	1.336





## White Conduit & Conduit Fittings



#### **Threaded conduit - Medium/Heavy protection (Class 3)** BS31: 1940

Item No.	Size (inch)	Outside Diameter (mm)	Nominal Wall Thickness (mm)	Length (mm)	Nominal Weight (kg/pc)	Primary Bundle (pcs)	Master Bundle (pcs)
DWB 0343S	- / /			3,048	2.11	10	350
DWB 0343L	3/4	18.92	1.60	3,810	2.63	10	350
DWB 1003S				3,048	2.90	10	250
DWB 1003L	1	25.27	1.60	3,810	3.61	10	250
DWB 1143S				3,048	3.69	7	210
DWB 1143L	1-1/4	31.62	1.60	3,810	4.59	7	210
DWB 1123S	1.1/0	07.00	1.00	3,048	5.00	5	150
DWB 1123L	1-1/2	37.96	1.80	3,810	6.23	5	150
DWB 2003S	0	50.00	0.00	3,048	7.49	3	90
DWB 2003L	2	50.66	2.00	3,810	9.32	3	90

#### **Couplings** (Steel)

ltem No.	Size (inch)	Standard Pack (pcs)	Weight kg/pc
DFB 11034	3/4	500	0.028
DFB 11100	1	300	0.048
DFB 11114	1 -1/4	250	0.076
DFB 11112	1 -1/2	100	0.110
DFB 11200	2	100	0.176



## **BS4568**

Threaded conduit - Medium/heavy protection (Class 3) BS4568: Part 1: 1970

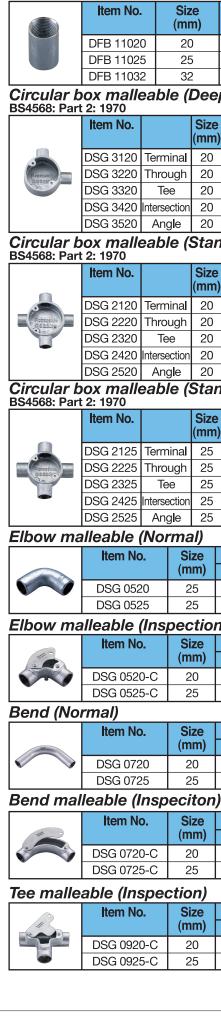
Item (No.)	Size (mm)	Outside Diameter (mm)	Nominal Wall Thickness (mm)	Length (mm)	Nominal Weight (kg/pc)	Primary Bundle (pcs)	Master Bundle (pcs)
DWB 0203	20	19.85	1.60	3,750	2.72	10	350
DWB 0253	25	24.80	1.60	3,750	3.48	10	250
DWB 0323	32	31.80	1.60	3,750	4.54	7	210

#### **Threaded conduit - Heavy protection (Class 4)** BS4568: Part 1: 1970

ltem (No.)	Size (mm)	Outside Diameter (mm)	Nominal Wall Thickness (mm)	Length (mm)	Nominal Weight (kg/pc)	Primary Bundle (pcs)	Master Bundle (pcs)
DWB 0204	20	19.85	1.60	3,750	2.92	10	350
DWB 0254	25	24.80	1.60	3,750	3.71	10	250
DWB 0324	32	31.80	1.60	3,750	4.84	7	210

## White Conduit

**Coupling-Heavy protection** BS4568: Part 1: 1970



7

Standar		Veight		ltem No.		Standard P		Weight
(pcs/Bo 500	,	<b>kg/pc</b> 0.036	DSG 2620	DSG 2620	Ir	nner box ( 150	Outer box 600	<b>kg/pc</b>
300		0.052	<b></b>	1		150	000	0.04
250		0.078	Extension	n malleabl				147 1 1
)				Item No.		Standard P	аск (pcs) Outer box	Weight kg/pc
Standard	Pack (pcs)	Weight		DSG 138		12	120	0.21
	Outer box		Saddle (S	pacer Bar	·)			
5	40	0.46		Item No.	Size	Standard	Pack (pcs)	Weight
5 5	40	0.48			(mm)		Outer box	
5	40	0.50		DSG 0620	20	200	800	0.025
5	40	0.52		DSG 0625	25	200	800	0.028
ard)				DSG 0632	32	100	400	0.038
andard	Pack (pcs)	Weight	Saddle (D	istance)				
	Outer box			Item No.	Size		Pack (pcs)	
10	80	0.24		DSG 0820	<b>(mm)</b> 20	100	Outer box 400	<b>kg/pc</b>
10	80	0.26		DSG 0820	20	60	240	0.000
10 10	80 80	0.26		DSG 0832	32	40	160	0.124
10	80	0.20	Lockput	Heavy Ga		•		
ard)		1		Item No.	<u> </u>		Deels (nee)	Mainh
-	De els (mee)			item No.	Size (mm)		Pack (pcs) Outer box	
	Pack (pcs) Outer box		()	DSG 0020	20	200	800	0.018
10	80	0.26		DSG 0025	25	100	400	0.038
10	80	0.28		DSG 0032	32	100	400	0.047
10	80	0.28	Locknut (	Light gau	ae)			
10 10	80 80	0.30		Item No.	Size	Standard	Pack (pcs)	Weight
10	00	0.52			(mm)		Outer box	
andard I	Pack (pcs)	Weight		DSG 0420	20	300	1,200	0.009
	Outer box			DSG 0425	25	200	800	0.014
15	150	0.14		DSG 0432	32	150	600	0.023
10	80	0.28	Brass ma	le bushing	) (Lo	ng)		
		144 1 1 1		Item No.	Size		Pack (pcs)	
	Pack (pcs) Outer box	Weight kg/pc		DSG 0120	( <b>mm)</b>		Outer box	
	150	0.15		DSG 0120 DSG 0125	20 25	100 50	1,000 500	0.016
er box		0.30		DSG 0132	32	25	250	0.020
<b>er box</b> 15	80					()		
<b>15</b> 10			Broos mo	la hushin	y /CL	OFT		
15 10 andard I	Pack (pcs)	Weight	Brass ma	le bushing		· · · · · · · · · · · · · · · · · · ·	Decl. (	A/
15 10 andard I	Pack (pcs) Outer box	kg/pc	Brass ma	le bushing Item No.	Size	Standard	Pack (pcs)	
ner box 15 10 andard I	Pack (pcs) Outer box 120	<b>kg/pc</b> 0.15	Brass ma			Standard	Pack (pcs) Outer box 1,000	
ner box 15 10 candard I ner box 10	Pack (pcs) Outer box	kg/pc	Brass ma	Item No.	Size (mm)	Standard Inner box	Outer box	kg/pc
<b>15</b> 10 <b>10</b> <b>10</b> <b>10</b> <b>10</b> <b>10</b> <b>6</b>	Pack (pcs) Outer box 120 72	kg/pc           0.15           0.26	Brass ma	Item No.	<b>Size</b> (mm) 20	Standard Inner box 100	Outer box 1,000	<b>kg/pc</b> 0.014
andard I 10 andard I 10 10 6 andard I andard I	Pack (pcs) Outer box 120	kg/pc 0.15 0.26		Item No. DSG 0220 DSG 0225 DSG 0232	Size (mm) 20 25 32	Standard Inner box 100 50	Outer box 1,000 500	kg/pc 0.014 0.020
<b>15</b> 10 <b>andard I</b> <b>her box</b> 10 6 <b>andard I</b> <b>her box</b> 10	Pack (pcs) Outer box 120 72 Pack (pcs) Outer box 100	kg/pc 0.15 0.26 Weight kg/pc 0.19		Item No. DSG 0220 DSG 0225 DSG 0232 nale bushi	Size (mm) 20 25 32 ng	Standard Inner box 100 50 50	Outer box 1,000 500 500	kg/pc 0.014 0.020 0.024
<b>er box</b> 15 10 <b>indard I</b> <b>er box</b> 10 6 <b>indard I</b> <b>er box</b>	Pack (pcs) Outer box 120 72 Pack (pcs) Outer box	kg/pc 0.15 0.26 Weight kg/pc		Item No. DSG 0220 DSG 0225 DSG 0232	Size (mm) 20 25 32	Standard Inner box 100 50 50 Standard	Outer box 1,000 500	kg/pc 0.014 0.020 0.024 Weight
er box 15 10 ndard I er box 10 6 ndard I er box 10 10 10 10	Pack (pcs) Outer box 120 72 Pack (pcs) Outer box 100 80	kg/pc           0.15           0.26           Weight           kg/pc           0.19           0.25		Item No. DSG 0220 DSG 0225 DSG 0232 DSG 0232 DSG 0232 DSG 0320	Size (mm) 20 25 32 ng Size (mm) 20	Standard Inner box 100 50 50 Standard Inner box 200	Outer box           1,000           500           500           900           900           0uter box           2,000	kg/pc 0.014 0.020 0.024 Weight kg/pc 0.007
er box 15 10 ndard I er box 10 6 ndard I er box 10 10 10 10 10 10	Pack (pcs) Outer box 120 72 Pack (pcs) Outer box 100 80 Pack (pcs)	kg/pc 0.15 0.26 Weight kg/pc 0.19 0.25 Weight		Item No. DSG 0220 DSG 0225 DSG 0232 DSG 0232 DSG 0320 DSG 0320 DSG 0325	Size (mm) 20 25 32 ng Size (mm) 20 25	Standard           Inner box           100           50           50           Standard           Inner box           200           150	Outer box           1,000           500           500           900           0uter box           2,000           1,500	kg/pc           0.014           0.020           0.024           Weight           kg/pc           0.0007           0.010
er box 15 10 ndard I er box 10 6 ndard I er box 10 10 10 10 10 10	Pack (pcs) Outer box 120 72 Pack (pcs) Outer box 100 80	kg/pc 0.15 0.26 Weight kg/pc 0.19 0.25 Weight		Item No. DSG 0220 DSG 0225 DSG 0232 DSG 0232 DSG 0232 DSG 0320	Size (mm) 20 25 32 ng Size (mm) 20	Standard Inner box 100 50 50 Standard Inner box 200	Outer box           1,000           500           500           900           900           0uter box           2,000	kg/pc 0.014 0.020 0.024 Weight kg/pc 0.007

# White Conduit & Conduit Fittings



#### Plain conduit (Threadless)

							JIS C 0305
Item No.	Size	Outside Diameter (mm)	Nominal Wall Thickness (mm)	Length (mm)	Nominal Weight (kg/pc)	Primary Bundle (pcs)	Master Bundle (pcs)
DW 819T	E 19	19.1	1.20	3,660	1.94	10	400
DW 825T	E 25	25.4	1.20	3,660	2.62	10	250
DW 831T	E 31	31.8	1.40	3,660	3.84	7	175
DW 839T	E 39	38.1	1.40	3,660	4.64	5	125
DW 851T	E 51	50.8	1.40	3,660	6.24	3	75
DW 863T	E 63	63.5	1.60	3,660	8.94	-	50
DW 875T	E 75	76.2	1.80	3,660	12.09	-	40

#### Thin wall conduit (Threaded)

Item No.	Size	Outside Diameter (mm)	Nominal Wall Thickness (mm)	Length (mm)	Nominal Weight (kg/pc)	Primary Bundle (pcs)	Master Bundle (pcs)
DW 119T	C 19	19.1	1.60	3,660	2.53	10	400
DW 125T	C 25	25.4	1.60	3,660	3.44	10	250
DW 131T	C 31	31.8	1.60	3,660	4.36	7	175
DW 139T	C 39	38.1	1.60	3,660	5.27	5	125
DW 151T	C 51	50.8	1.60	3,660	7.11	3	75
DW 163T	C 63	63.5	2.00	3,660	11.10	-	50
DW 175T	C 75	76.2	2.00	3,660	13.40	-	40

#### Thick wall conduit (Threaded)

							010 0 000
Item No.	Size	Outside Diameter (mm)	Nominal Wall Thickness (mm)	Length (mm)	Nominal Weight (kg/pc)	Primary Bundle (pcs)	Master Bundle (pcs)
DW 216T	G 16	21.0	2.30	3,660	3.88	10	250
DW 222T	G 22	26.5	2.30	3,660	5.02	10	175
DW 228T	G 28	33.3	2.50	3,660	6.95	7	125
DW 236T	G 36	41.9	2.50	3,660	8.89	5	75
DW 242T	G 42	47.8	2.50	3,660	10.22	3	75
DW 254T	G 54	59.6	2.80	3,660	14.35	-	50
DW 270T	G 70	75.2	2.80	3,660	18.30	-	40
DW 282T	G 82	87.9	2.80	3,660	21.51	-	30
DW 392T	G 92	100.7	3.50	3,660	30.71	-	20
DW 394T	G 104	113.4	3.50	3,660	34.72	-	20

JIS C 8305

#### Normal Bend

Item No.	Size	Standard Pack (pcs)
DF1316T	G 16	50
DF1322T	G 22	50
DF1328T	G 28	25
DF1336T	G 36	15
DF1342T	G 42	10
DF1354T	G 54	15
DF1370T	G 70	8
DF1382T	G 82	8
DF1392T	G 92	4
DF1304T	G 104	4

Coupling (Steel)

Size

G 16 G 22

G 28

G 36

G 42

G 54

G 70

G 82

G 92

G104

Item No.

DF1116T

DF1122T

DF1128T

DF1136T

DF1142T

DF1154T DF1170T

DF1182T

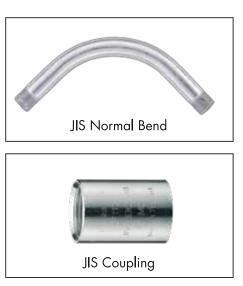
DF1192T

DF1104T

JIS C 8305

#### JIS C 8305

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#### JIS C 8330

Weight kg/pc

0.24

0.41

0.62

0.95

1.40

2.24

3.83 4.80

8.90

9.80

	-	-	
. JI	S	С	8330

Standard Pack (pcs)	Weight kg/pc
300	0.051
200	0.086
200	0.117
100	0.226
50	0.230
50	0.460
20	0.669
20	0.889
10	0.987
5	1.257

## Corrosion resistant steel pipe for cables

## **Polyethylene-Lining Steel Pipe**

Threaded

#### Non-Threaded



### Suitable for use as either exposed or buried conduit in areas where high corrosion resistance is required

•The excellent adhesion between the steel pipe and polyethylene eliminates separation and cracking when the pipe is bent. •Main use: Water purification plants for water and sewer systems, areas exposed to chemical damage (chemical plants, etc.), areas exposed to salt damage (coastal facilities, etc.) building rooftops, connecting bridge corridors for schools, etc.

### **Polyethylene-Lining Steel Pipe**

#### Polyethylene-lining steel pipe (Threaded)

Color of polyethylene outer layer: black

Item No.	Nominal size	Outside diameter (mm)	Steel pipe thickness (mm)	Outer coated thickness (mm)	Length (mm)	Nominal weight (kg/pc)
DWL 16KT	G 16	22.20	2.30	0.6	3,660	3.88
DWL 22KT	G 22	27.70	2.30	0.6	3,660	5.01
DWL 28K T	G 28	34.50	2.50	0.6	3,660	6.95
DWL 36KT	G 36	43.10	2.50	0.6	3,660	8.89
DWL 42KT	G 42	49.00	2.50	0.6	3,660	10.21
DWL 54KT	G 54	60.80	2.80	0.6	3,660	14.35
DWL 70KT	G 70	76.40	2.80	0.6	3,660	18.30
DWL 82KT	G 82	89.10	2.80	0.6	3,660	21.52
DWL 92KT	G 92	101.90	3.50	0.6	3,660	30.71
DWL 04KT	G 104	114.60	3.50	0.6	3,660	34.70

Polyethylene layer Adhesive layer Steel pipe

Epoxy coating layer

#### Polyethylene-lining steel pipe (Non-Threaded)

Color of polyethylene outer layer: black

Item No.	Nominal size	Outside diameter (mm)	Steel pipe thickness (mm)	Outer coated thickness (mm)	Length (mm)	Nominal weight (kg/pc)
DWL 16PT	16	22.20	2.30	0.6	3,670	3.88
DWL 22PT	22	27.70	2.30	0.6	3,670	5.01
DWL 28PT	28	34.50	2.50	0.6	3,670	6.95
DWL 36PT	36	43.10	2.50	0.6	3,670	8.89
DWL 42PT	42	49.00	2.50	0.6	3,670	10.21
DWL 54PT	54	60.80	2.80	0.6	3,675	14.35
DWL 70PT	70	76.40	2.80	0.6	3,675	18.30
DWL 82PT	82	89.10	2.80	0.6	3,675	21.52
DWL 92PT	92	101.90	3.50	0.6	3,675	30.71
DWL 04PT	104	114.60	3.50	0.6	3,675	34.70

## **Polyethylene-lining steel pipe Fittings**

Item No.	Nominal size	D (mm)	L (mm)	Weight kg/pc
DWL 16CT	G 16	26.0	39	0.05
DWL 22CT	G 22	32.0	45	0.08
DWL 28CT	G 28	38.5	51	0.11
DWL 36CT	G 36	49.5	57	0.22
DWL 42CT	G 42	55.5	57	0.26
DWL 54CT	G 54	69.0	65	0.45
DWL 70CT	G 70	85.0	73	0.67
DWL 82CT	G 82	98.0	81	0.90
DWL 92CT	G 92	111.5	86	1.19
DWL 04CT	G 104	124.5	91	1.46

# Normal bend (Threaded) •PE Coated



Item No.	Nominal size	R (mm)	L (mm)	Weight kg/pc
DWL 16NT	G 16	90	150	0.24
DWL 22NT	G 22	110	180	0.41
DWL 28NT	G 28	140	215	0.62
DWL 36NT	G 36	170	250	0.95
DWL 42NT	G 42	210	295	1.40
DWL 54NT	G 54	235	345	2.24
DWL 70NT	G 70	275	425	3.83
DWL 82NT	G 82	310	510	4.80
DWL 92NT	G 92	355	575	8.90
DWL 04NT	G 104	395	645	9.80

#### Set screw normal bend big



•PE Coated

Item No.	Nominal size	R (mm)	L (mm)	Weight kg/pc
DWL 3361T	36	225	355	1.5
DWL 3421T	42	315	455	2.2
DWL 3541T	54	333	513	3.5
DWL 3701T	70	600	830	7.0
DWL 3821T	82	600	860	8.6
DWL 3921T	92	600	900	12.9
DWL 3041T	104	800	1,140	18.4

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Coupling •PE Coated



#### Set screw normal bend

•PE Coated



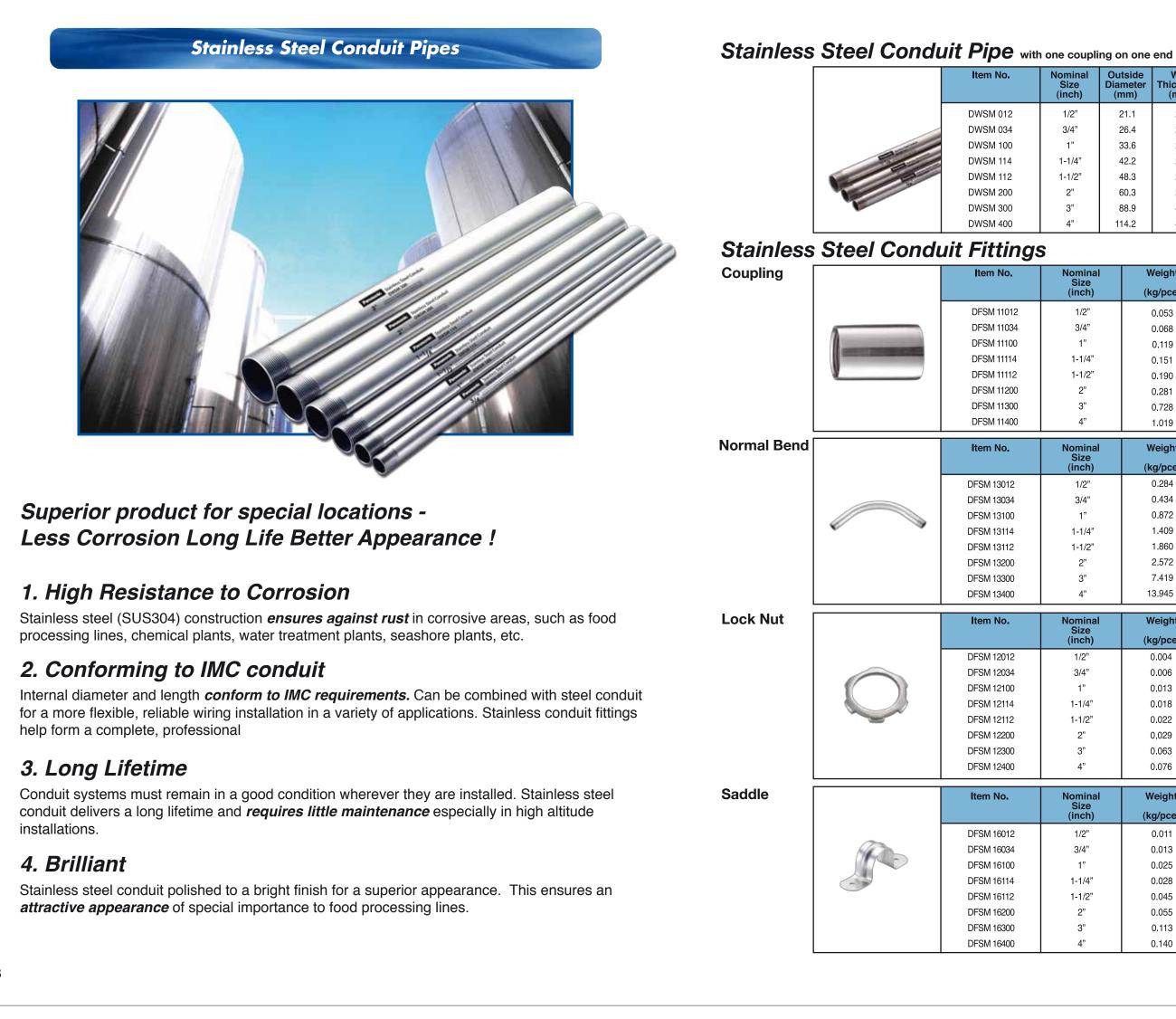
Item No.	Nominal size	R (mm)	L (mm)	Weight kg/pc
DWL 316T	16	90	150	0.24
DWL 322T	22	110	180	0.41
DWL 328T	28	140	215	0.62
DWL 336T	36	170	250	0.95
DWL 342T	42	210	295	1.40
DWL 354T	54	235	345	2.24
DWL 370T	70	275	425	3.83
DWL 382T	82	310	510	4.80
DWL 392T	92	355	575	8.90
DWL 304T	104	395	645	9.80

### Bellmouth pipe

•PE Coated



Item No.	Nominal size	D (mm)	L (mm)	Weight kg/pc
DWL 516T	16	28	400	0.44
DWL 522T	22	35	400	0.57
DWL 528T	28	44	400	0.79
DWL 536T	36	56	400	1.00
DWL 542T	42	64	400	1.15
DWL 554T	54	80	400	1.62
DWL 570T	70	95	400	2.00
DWL 582T	82	108	400	2.42
DWL 592T	92	120	400	3.40
DWL 504T	104	134	400	3.90



Item No.	Nominal Size	Outside Diameter	Wall Thickness	Length	Weight	Bundle
	(inch)	(mm)	(mm)	(mm)	(kg/Pce)	(Pcs)
DWSM 012	1/2"	21.1	2.1	3,030	3.08	10
DWSM 034	3/4"	26.4	2.1	3,030	3.95	10
DWSM 100	1"	33.6	2.8	3,025	6.56	5
DWSM 114	1-1/4"	42.2	2.8	3,025	8.39	3
DWSM 112	1-1/2"	48.3	2.8	3,025	9.69	3
DWSM 200	2"	60.3	2.8	3,025	12.29	1
DWSM 300	3"	88.9	4.0	3,010	26.23	1
DWSM 400	4"	114.2	4.0	3,005	34.12	1

-				
Item No.	Nominal Size (inch)	Weight (kg/pce)	Inner Packing (Pcs)	Outer Box (Pcs)
DFSM 11012	1/2"	0.053	25	50
DFSM 11034	3/4"	0.068	10	20
DFSM 11100	1"	0.119	10	20
DFSM 11114	1-1/4"	0.151	10	10
DFSM 11112	1-1/2"	0.190	5	5
DFSM 11200	2"	0.281	3	6
DFSM 11300	3"	0.728	5	5
DFSM 11400	4"	1.019	5	5

Item No.	Nominal Size (inch)	Weight (kg/pce)	Inner Packing (Pcs)	Outer Box (Pcs)
DFSM 13012	1/2"	0.284	1	10
DFSM 13034	3/4"	0.434	1	8
DFSM 13100	1"	0.872	1	6
DFSM 13114	1-1/4"	1.409	1	-
DFSM 13112	1-1/2"	1.860	1	-
DFSM 13200	2"	2,572	1	-
DFSM 13300	3"	7.419	1	-
DFSM 13400	4"	13.945	1	-

Item No.	Nominal Size (inch)	Weight (kg/pce)	Inner Packing (Pcs)	Outer Box (Pcs)
DFSM 12012	1/2"	0.004	50	-
DFSM 12034	3/4"	0.006	50	-
DFSM 12100	1"	0.013	50	-
DFSM 12114	1-1/4"	0.018	50	-
DFSM 12112	1-1/2"	0.022	30	-
DFSM 12200	2"	0.029	30	-
DFSM 12300	3"	0.063	10	-
DFSM 12400	4"	0.076	10	-

Item No.	Nominal Size (inch)	Weight (kg/pce)	Inner Packing (Pcs)	Outer Box (Pcs)
DFSM 16012	1/2"	0.011	25	-
DFSM 16034	3/4"	0.013	25	-
DFSM 16100	1"	0.025	25	-
DFSM 16114	1-1/4"	0.028	25	-
DFSM 16112	1-1/2"	0.045	15	-
DFSM 16200	2"	0.055	5	-
DFSM 16300	3"	0.113	5	-
DFSM 16400	4"	0.140	5	-